











SPRING PROMO 2025

Small Tool Instruments and Data Management

Form Measurement

Digital Scales and DRO Systems

Sensor Systems

Test Equipment

Optical Measurement

SPRING PROMO 2025

PRECISION TOOLS & INSTRUMENTS

Effective April 1st through June 30th







Mitutoyo

All prices are in Canadian Dollars







Dear Valued Customers,

I want to take a moment to express my sincere appreciation for your continued support and commitment to Mitutoyo products and services. The 2025 Mitutoyo Spring Promotion features many great Mitutoyo precision measurement instruments such as the recently updated QuantuMike digital micrometer, a wide variety of Surftest surface roughness instruments, new IDC/IDF indicators with S1 Digimatic output capabilities, test indicators, profile projectors, and the very popular redesigned LH-600F Linear Height Gage. The spring promotion also features many other trusted Mitutoyo tools and instruments including data management solutions, calipers, micrometers, linear encoders, test indicators, height gages, microscopes, hardness testers, and contact sensors such as linear gages and the motorized Litematic contact gage. Prices are effective April 1, 2025 through June 30, 2025.

You can find all of the latest promotions, products and events on our website, www.mitutoyo.ca. Thank you for trusting Mitutoyo with your metrology needs.
Sincerely,

Matt Dye

President, Mitutoyo America Corporation and Mitutoyo Canada

Matthew B. Syc

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| Products | $\begin{tabular}{lll} \textbf{MDE QuantuMike} & & & & & & & & & & \\ The new MDE QuantuMike delivers faster measurements - up to 4x faster than standard micrometers - with exceptional accuracy (±1 \mu m permissible error), an IP65 protection rating, and a user-friendly design with enhanced display.$ |
| | Surftest SJ-2204 |
| Products | Highly versatile surface roughness instruments, including portable models, are full of features and capabilities. Mitutoyo surface roughness testers deliver precise and accurate measurements. |
| | ID-C/ID-F Digimatic Indicators8 |
| NEW Products | These new Digimatic Indicators have higher resolutions down to 20µinch/0.5 µm, a built-in calibration date warning and analog bar on the larger LCD display, and new S1 Digimatic output capabilities. |
| | Dial Test Indicators12 |
| NEW Products | Mitutoyo test indicators provide enhanced durability, sensitivity, usability, readability, and most importantly, incredible accuracy. Mitutoyo offers a range of different types of test indicators along with accessories and sets for any application and industry. |
| | Profile Projectors16 |
| NEW Products | Mitutoyo profile projectors provide some of the most accurate and clear images on the market. Easily capture accurate measurements without blurring, distortion or complex calculations using our modular 2D digital readouts. |
| | LH-600F Linear Height Gages20 |
| | The Mitutoyo LH-600F Linear Height Gage is the latest model in the Mitutoyo Linear Height Gage line with several new features like an adjustable and rotatable display, intuitive touchscreen interface, and added |

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output options for even easier, highly accurate 1D and 2D dimensional

measurements

QuantuMike

All prices are in Canadian Dollars



New Features

- † GO/NO-GO icons: at-a-glance verification
- † Calibration date alerts: warning and due date alerts
- † Approach Speed Warning: reduce over-torquing
- † Calculation: auto-calculate corrections and more
- † S1 Digimatic output send measurement to Excel or easily program features with software (ITPak 3.0 or MeasurLink®)
- † Auto power On/Off. Key customization

Continued Great Features

- † 4x faster spindle speed
- † Preset, Zero, Hold, Function Lock, Error display
- † 1-pc Rachet Thimble + Speeder
- † Resolution: .00005" / 0.001mm
- † Accuracy: +/- .00005" / 0.001mm

GO/NG icons

Displays tolerance judgment mark
Tolerance judgment function: ON



Auto-calculate

Calculates and displays correction value

Calculation function: ON

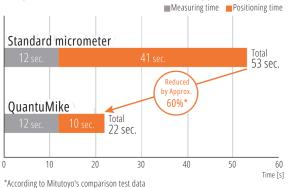
Correction value can be read directly



Customized key setting allows the user to easily switch between measurement values and calculation results with the press of a button.



Comparison of time needed to measure a 6-stepped workpiece (with one hand)





| Order No. | Description | List | Promo |
|------------|--|----------|----------|
| 293-180-40 | QUANTUMIKE MICROMETER, DIGIMATIC, 0-1", IP65, .00005", W/SPC | \$406.25 | \$385.94 |
| 293-181-40 | QUANTUMIKE MICROMETER, DIGIMATIC, 1-2", IP65, .00005", W/SPC | \$465.00 | \$441.75 |
| 293-182-40 | QUANTUMIKE MICROMETER, DIGIMATIC, 2-3", IP65, .00005", W/SPC | \$554.00 | \$526.30 |
| 293-183-40 | QUANTUMIKE MICROMETER, DIGIMATIC, 3-4", IP65, .00005", W/SPC | \$605.00 | \$574.75 |



Surftest

All prices are in Canadian Dollars

Versatility

Expand functionality by linking with a smartphone, etc.



Connectable and convenient. High-speed transmission of measurement data. Significantly strengthened communication functions.





USB communication for sending and receiving measurement data

Bidirectional communication is possible by connecting the SJ-220 to a PC with a USB cable and installing the dedicated app "SJ-Communication-Tool".

Measurement work can be made more efficient by setting measurement conditions on the PC.

*The USB connector also serves as a charging port.







The dedicated app that enables communication with the SJ-220 is equipped with various functions to increase work efficiency. It is also possible to manage data, create inspection reports, and export to CSV and PDF files on the terminal.









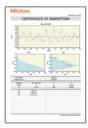
Can be downloaded from the Mitutoyo website. Download site URL

https://www2.mitutoyo.co.jp/eng/contact/products/SJ-App/ Android 12 or later, Bluetooth® 5.0 compatible (Android only)

Added convenience by linking to PC with highly functional free software, "SJ-Communication-Tool"

We provide free software that allows you to import various data (measurement conditions, parameter settings, calculation results, measurement data) from the SJ-220 to create and edit inspection reports on your PC. This software can significantly reduce the time it takes to create reports.





Confirmed operation environments

- OS: Windows 10 (64 bit), Windows 11 (64 bit)
- * Windows is a product of Microsoft Corporation.
- * Connection requires a USB 2.0 Cable or a Wireless Unit for Measuring Instrument U-WAVE-TIB.



Can be downloaded from the Mitutoyo website Download site URL

https://www2.mitutoyo.co.jp/eng/contact/products/SJ-Communication-Tool/Windows 10/11, Bluetooth® 5.0 compatible (Windows only)

Up to 20% OFF on SJ-220 **Mitutoyo** Units and Accessories

Surftest SJ-220 Packages

All prices are in Canadian Dollars

MeasurLink* ENABLED

- † NEW 2.8" color touch screen makes navigation and measuring condition settings easier to perform.
- † The built-in battery charges via USB Type-C has approximately 1,000 measurements on a full charge (4 hours charging time).
- † Performs roughness analysis conforming to international standards JIS '82 / JIS '94 / JIS '01 / ISO '97 /ANSI/VDA including ISO21920.
- † Optional MicroSD card can store up to 500 measurement conditions, 10,000 measurement results and 500 image data.
- † New [HOME] key lets the operator easily recall frequently used calibration and measurement conditions.





178-742-13

ASK US ABOUT OUR SJ-220 ELEARNING COURSE

Wireless connectivity now available for increased measurement data



With Wireless Unit for Measuring Instrument U-WAVE-TIB installed





| Order No. | Description | List | Promo |
|------------|--|------------|------------|
| 178-741-13 | Surftest SJ-220 Standard drive unit type 0.75mN inch | \$3,829.00 | \$3,638.00 |
| 178-742-13 | Surftest SJ-220 Standard drive unit type 4mN inch | \$3,829.00 | \$3,638.00 |
| 178-744-13 | Surftest SJ-220 R-Drive unit type 4mN inch | \$4,508.00 | \$4,283.00 |
| 12AAA221 | Adapter, Magnetic Stand, Dia. 8mm | \$65.00 | \$48.75 |
| 178-069 | Stand, SJ-210/310/410 | \$1,456.00 | \$1,412.00 |
| 178-390 | Detector, Standard, 4MN, SJ | \$650.00 | \$487.50 |
| 264-628 | WIRELESS UNIT FOR MEASURING INST U-WAVE-TIB | \$410.00 | \$390.00 |
| 12AAA233 | Adapter, Height Gauge, 1/4" X 1/2" | \$147.00 | \$125.00 |
| 570-413 | Height Gauge, Digimatic, Absolute Linear Encoder 0-18", .0005" / 0-450mm, 0.01mm | \$1,383.00 | \$1,313.85 |



12AAA233









570-413 178-069

Soft Case Tool Kits

Durable Protective Cases

New protective cases for your tools offer a modern alternative to our wooden cases. Versions include mechanical, standard Digimatic, or QuantuMike-based sets. QuantuMikes are just as accurate as standard Digimatic micrometers, but up to 4x faster.

Empty cases are also available as a new home for your existing tools!



64PKA288A



RUGGED, IMPACT-RESISTANT BUILD

CASE MOULDS FOR DIGIMATIC AND MECHANICAL TOOLS

LONG-LIFE ZIPPERS AND STAIN-RESISTANT COVER

2X MAGNET-BACKED SLOTS FOR HOLDING STEEL RULES, SPANNERS, THUMB DRIVES AND MORE











64PKA283

64PKA284 64PKA285

Soft Case Tool Kit Components for 64PKA283 Soft Case Tool Kit Components for 64PKA284 Soft Case Tool Kit Components for 64PKA285

| Part # | Description |
|----------|--|
| 103-135 | MIC, OUTSIDE, 0-1", 0.0001", FRICTION THIMBLE |
| 182-204 | STEEL RULE 6" 3R FLEXIBLE |
| 505-742J | DIAL CALIPER, 6", .1"/ REV |
| 64PMT183 | CASE FOR MECHANICAL TOOL KIT |

| Part # | Description |
|----------|---|
| 103-177 | MIC, OUTSIDE, 0-1", 0.001", RATCHET STOP |
| 182-102 | STEEL RULE 6" 16R RIGID |
| 505-740J | DIAL CALIPER, 6", .2"/ REV |
| 64PMT183 | CASE FOR MECHANICAL TOOL KIT |

| Part # | Description |
|------------|---|
| 293-340-30 | 1" RATCHET STOP MICROMETER (NO SPC) |
| 500-196-30 | DIGIMATIC CALIPER, 6"/150MM, NO OUTPUT |
| 64PMT182 | CASE FOR DIGIMATIC TOOL KIT |



64PKA286

64PKA288A

Soft Case Tool Kit Components for 64PKA288A

Soft Case Tool Kit Components for 64PKA286

| Part # | Description |
|------------|---|
| 293-348-30 | 1" FRICTION THIMBLE MICROMETER (NO SPC) |
| 500-196-30 | DIGIMATIC CALIPER, 6"/150MM, NO OUTPUT |
| 64PMT182 | CASE FOR DIGIMATIC TOOL KIT |

| Part # | Description |
|------------|--|
| | QUANTUMIKE MICROMETER, DIGIMATIC, 0-1", IP65, .00005", W/ SPC |
| 500-171-30 | DIGIMATIC CALIPER, 6"/150MM, W/ OUTPUT |
| 64PMT182 | CASE FOR DIGIMATIC TOOL KIT |

Soft Case Tool Packages

| Package # | Description | List | Promo |
|-----------|---|----------|----------|
| 64PKA283 | TOOL PKG, MECHANICAL, INCH, W/ 6" DIAL CALIPER, 1" OUTSIDE MIC, 6" STEEL RULE, CASE | \$444.00 | \$399.60 |
| 64PKA284 | TOOL PKG, MECHANICAL, INCH, W/ 6" DIAL CALIPER, 1" MIC, 6" STEEL RULE, CASE | \$375.00 | \$337.50 |
| 64PKA285 | TOOL PKG, DIGIMATIC, INCH, W/ 1" MIC (RATCHET STOP TYPE), 6" CALIPER, CASE | \$558.00 | \$502.20 |
| 64PKA286 | TOOL PKG, DIGIMATIC, INCH, W/ 1" MIC (FRICTION THIMBLE TYPE), 6" CALIPER, CASE | \$565.00 | \$508.50 |
| 64PKA288A | TOOL PKG, DIGIMATIC, INCH, W/1" QUANTUMIKE, 6" CALIPER, CASE, WITH OUTPUT | \$739.25 | \$665.33 |

Protective Case Only

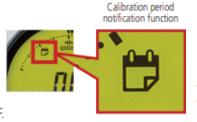
| Package # | Description | List | Promo |
|-----------|------------------------------|---------|---------|
| 64PMT182 | CASE FOR DIGIMATIC TOOL KIT | \$74.00 | \$66.60 |
| 64PMT183 | CASE FOR MECHANICAL TOOL KIT | \$77.00 | \$69.30 |

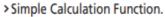
ID-C/ID-F Digimatic Indicators

High-performance ABS Digimatic Indicators

> 20 µinch/0.5 µm resolution.

- > Large screen and analog bar.
- Calibration period notification function. The LCD displays an icon to notify the user when the set calibration time approaches. This facilitates the proper precision management of ID-C/ID-F.





New Digimatic S1 Output*. S1 is the new Mitutoyo bidirectional output format that enables reading and writing information to the gages such as sending a zero command, TIR reset, calibration date warnings, and the ability to poll the serial number for smoother measurement operation. Communication is supported by the new Input Tool and SPC cable, see table below.

| Order No. | Description | List |
|-----------|-----------------------------------|----------|
| 06AGL011 | SPC DIGIMATIC Cable, TYPE S1 (1M) | \$98.00 |
| 264-020 | USB INPUT TOOL | \$285.00 |

* SPC Cable and Input Tool are both required

06AGL011

264-020

Excel®
Send data directly into existing forms

ITPak 3.0 Freeware
Read/Write Data and set Parameters

MeasurLink® 10.4 (see page 29)
Data Management & SPC Software







Large screen and analog bar

The units have large screens that can display various information in an easy-to-read manner. They also have an analog bar, convenient for observing subtle movements such as the approach to tolerance.



| D-C | Sorios | - Ratton | Operated (|
|-----|----------|-----------|------------|
| D-(| . Jelles | - Dattery | Operateu |

| Order No. | Order No. | | | Maximu | Maximum Permissible Error | | | | Net mass (g) | | | |
|-----------|-----------|---------------|---|-------------------------|--------------------------------|-----------------------------------|--------------------------|-----------|--------------|--------------|------------|----------|
| With Lug | Flat Back | Range | Resolution | MPEε | Hysteresis MPE _H | Repeatability MPE _x | Measuring for MPL (N) | Interface | With Lug | Flat Back | List | Promo |
| 543-702 | 543-702B | 0.5" / 12.7mm | | 0.000421.4 | | | 1.5 or less | d1/d2/S1 | 195 | 165 | \$626.25 | \$563.63 |
| 543-707 | 543-707B | 0.5" / 12.7mm | 0.00002" / .00005" / 0.0001" / 0.0005" / 0.0005mm / 0.001mm | ± 0.00012" / 0.002mm | 02 | 0.00008" / | 0.4 to 0.7 | d1/d2/S1 | 190 | 160 | \$939.00 | \$845.10 |
| - | 543-722B | 1" / 25.4mm | | 0.00211111 | | 0.000mm | 1.8 or less | d1/d2/S1 | - | 195 | \$671.00 | \$603.90 |
| - | 543-732B | 2" / 50.8mm | / 0.01mm | ± 0.0002" / 0.005mm | | | | d1/d2/S1 | • | 260 | \$1,050.00 | \$945.00 |
| 543-712 | 543-712B | 0.5" / 12.7mm | | | | | 0.9 or less | d1/S1 | 190 | 160 | \$438.00 | \$394.20 |
| 543-717 | 543-717B | 0.5" / 12.7mm | | ± 0.001" / 0.02mm | 0.001" / | 0.0005*/ | 0.2 to 0.5 | d1/S1 | 185 | 155 | \$613.00 | \$551.70 |
| - | 543-727B | 1" / 25.4mm | 0.0005" / 0.01mm | 0.02.11111 | 0.001 / 0.02mm | 0.0005 / 0.01mm | 1.8 or less | d1/S1 | - | 190 | \$671.00 | \$603.90 |
| - | 543-737B | 2" / 50.8mm | | ± 0.0015" / 0.04mm | | | 2.3 or less | d1/S1 | - | 245 | \$880.00 | \$792.00 |

ID-F Series - AC Powered - Green/Red Backlit Display

| | b 1 series Me l'oriente d'actime d'acti | | | | | | | | | | |
|-----------|--|---------------|---|----------------------|--------------------------------|-----------------------------------|-------------|-----------|------------|------------|--|
| Order No. | | | | Maximum Pe | Moscuring | | | | | | |
| With Lug | Flat Back | Range | Resolution | MPE | Hysteresis MPE _H | Repeatability MPE _x | for MPL (N) | Interface | List | Promo | |
| 543-856-A | 543-856B-A | 0.5" / 12.7mm | 0.005mm / 0.001mm / | ± 0.0001" / 0.0025mm | | 0.00008" / 0.002mm | 1.5 or less | d1/d2/S1 | \$675.00 | \$607.50 | |
| - | 543-852A | 1" / 25.4mm | 0.003fillf / 0.001fillf / 0.001 mm / 0.00002" / | | 0.00008" / | | 1.8 or less | d1/d2/S1 | \$1,008.00 | \$978.00 | |
| - | 543-854A | 2" / EO 0mm | .00005" / 0.0001" / | ± 0.00016" / 0.004mm | 0.002mm | | 2.3 or less | d1/d2/S1 | \$1,147.00 | \$1,090.00 | |
| - | 543-858A | 2 / 50.011111 | 0.0005"/ 0.001" (selectable) | ± 0.00012" / 0.003mm | | | 2.3 or less | d1/d2/S1 | \$1,095.00 | \$1,062.00 | |

Dial Test Indicators

513-404-10E

Standard

All prices are in Canadian Dollars



.000050" / 50µinch model now available!

† One-piece movement assembly for improved durability & impact resistance.

† Contact point length shown on dial face.

† Certificate of Inspection included.

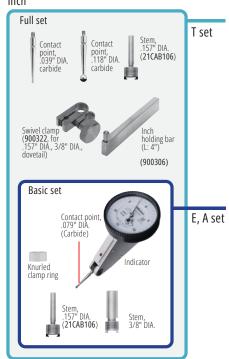
† Shows results from both measuring directions.

† Resilient crystal with high resistance to glare, scratches and impact.

| 10 187 UNISASAN UNISA | | N | Mitutoy | 0 |
|--|----|------|--------------|------------------|
| No. 513-424-10 | 10 | | ADE IN JAPAN | |
| 25 20 | | 2000 | 25 | ¹⁰ 20 |

Contact point length is printed on dial face to avoid accuracy issues

Set Configuration Inch



Metric Full set T set Swivel clamp (900321, for ø4mm, ø8mm, dovetail) Metric holding ba (L: 100mm) (900209) Plus set A set C set Contac Contac point, ø3mm (ø 6 Stem) (21CAB10 point, ø1mm Basic set Contact point, ø2mm (Carbide) E set H set (ø 6 Stem) Stem, ø8mm (Set No902804)

| Part # | Range | Graduations | Set Type | Face Color | List | Promo | Remark |
|--------------|--|-----------------|----------|--------------|----------|----------|-------------|
| Standa | ard | | | | | | |
| 513-407-10E | .008" | .00005" | Basic | White | \$264.00 | \$237.60 | Fine grad |
| 513-407-10T | .008" | .00005" | Full | White | \$310.00 | \$279.00 | Fine grad |
| 513-401-10E | .14mm | 0.001mm | Basic | Yellow | \$314.00 | \$282.60 | |
| 513-402-10E | .03" | .0005" | Basic | White | \$173.00 | \$155.70 | |
| 513-402-10T | .03" | .0005* | Full | White | \$194.00 | \$174.60 | |
| 513-403-10E | .008" | .0001" | Basic | White | \$201.00 | \$180.90 | |
| 513-403-10T | .008" | .0001" | Full | White | \$281.00 | \$252.90 | |
| 513-404-10E | 0.8mm | 0.01mm | Basic | Yellow | \$187.00 | \$168.30 | |
| 513-404-10A | 0.8mm | 0.01mm | Plus | Yellow | \$206.00 | \$185.40 | |
| 513-404-10T | 0.8mm | 0.01mm | Full | Yellow | \$220.00 | \$198.00 | |
| 513-405-10E | 0.2mm | 0.002mm | Basic | Yellow | \$208.00 | \$187.20 | |
| 513-405-10T | 0.2mm | 0.002mm | Full | Yellow | \$271.00 | \$243.90 | |
| 513-406-10E | .03"/0.7mm | .0005"/0.01mm | Basic | White/Yellow | \$216.00 | \$194.40 | Dual dial |
| 513-406-10T | .03"/0.7mm | .0005"/0.01mm | Full | White/Yellow | \$239.00 | \$215.10 | Dual dial |
| 513-409-10E | 0.2mm/.0076" | 0.002mm/.0001" | Basic | Yellow/White | \$277.00 | \$249.30 | Dual dial |
| 513-409-10T | 0.2mm/.0076" | 0.002mm/.0001" | Full | Yellow/White | \$282.00 | \$253.80 | Dual dial |
| 513-412-10E | .03" | .0005" | Basic | White | \$264.00 | \$237.60 | |
| 513-412-10T | .03" | .0005" | Full | White | \$304.00 | \$273.60 | |
| 513-415-10E | 1.0mm | 0.01mm | Basic | Yellow | \$199.00 | \$179.10 | Long stylu: |
| 513-415-10H | 1.0mm | 0.01mm | Basic | Yellow | \$217.00 | \$195.30 | Long stylu: |
| :!: Ruby Tip | | | | | | | |
| 513-472-10E | .03" | .0005* | Basic | White | \$206.00 | \$185.40 | |
| 513-479-10E | .03" | .0005" | Basic | White | \$217.00 | \$195.30 | Long stylu: |
| Standa | ard (20° tilted fa | ce) | | | | | |
| 513-442-10A | .06" | .0005* | Basic | White | \$249.00 | \$224.10 | Г |
| 513-442-10T | .06" | .0005" | Full | White | \$282.00 | \$253.80 | |
| 513-442-16A | .06" | .0005" | Basic | Black | \$249.00 | \$224.10 | |
| 513-442-16T | .06" | .0005" | Full | Black | \$282.00 | \$253.80 | |
| 513-446-16A | .06" | .0005" | Basic | Black | \$333.00 | \$299.70 | Long stylu: |
| 513-446-16T | .06" | .0005* | Full | Black | \$376.00 | \$338.40 | Long stylu: |
| 513-446-10A | .06" | .0005" | Basic | White | \$333.00 | \$299.70 | Long stylu |
| 513-446-10T | .06" | .0005" | Full | White | \$376.00 | \$338.40 | Long stylu: |
| 513-443-10A | .016" | .0001" | Basic | White | \$314.00 | \$282.60 | |
| 513-443-10T | .016" | .0001" | Full | White | \$356.00 | \$320.40 | |
| | : dial is on the to | | | | | | |
| 513-452-10E | .03" | .0005* | Basic | White | \$238.00 | \$214.20 | |
| 513-452-10T | .03" | .0005" | Full | White | \$264.00 | \$237.60 | |
| | .008" | .0001" | Basic | White | \$284.00 | \$255.60 | |
| 513-453-10E | | | DUSIC | vince | \$204.00 | \$255.00 | |
| 513-453-10E | 11 | | | | | | |
| _ | dial is on the si | de of the frame | | | | | |

Calculation-Type Digimatic Indicator ID-C

- † Calculation-type Digimatic Indicator features both a key lock and parameter lock.
- † Fast measurement frequency up to 50 per second.
- † An analog bar provides easy-to-read values when scanning for Max, Min and TIR Values.
- † Improved parameter setting software makes it even easier to set all of the available parameters to determine and upload the proper coefficients for calculation. (optional) 21EZA313
- †The ABSOLUTE Digimatic indicator performs internal calculations using the formula Ax+B+Cx-1 (assuming spindle displacement as x), while the specified

coefficients A, B and C can be set with respect to the purpose of measurement or dimensions of the fixtures. This unique feature allows for reading measurements directly without searching for conversions.







| Order No. | Resolution | Range | Accuracy | Measuring Force | List | Promo |
|-------------|---|------------|------------------|-----------------|----------|----------|
| 543-342B-10 | .00005/.0001/.0005" (0.001/0.01mm) Selectable | .5"/12.7mm | ±.00010"/0.003mm | 1.5N or less | \$653.00 | \$587.70 |

Stem dia. 3/8" #4-48 UNF Thread

SPC cable - 1m: 905338 2m: 905409



Bore Gage ABSOLUTE Digimatic Indicator ID-C

- † Hold automatically picks up hole diameter after a sweep.
- † Bore Gage Digimatic Indicator features both a key lock and parameter lock.
- † Fast measurement frequency up to 50 per second.
- † Analog bar provides easy-to-read values when scanning for Max, Min and TIR values.
- † Up to three sets of master values and upper/lower tolerance values can be stored.

- † GO/NO-GO judgment
- † Employing the ABSOLUTE linear encoder, the ID-C always displays the spindle ABSOLUTE Position from the origin at power-on.
- †Improved parameter setting software makes it even easier to set all of the available parameters to determine and upload the proper coefficients for calculation. (optional) 21EZA313





SPC cable – 1m: **905338** 2m: **905409**



Peak Hold ABSOLUTE Digimatic Indicator ID-C

With Max./Min. Value Holding Function

- † Peak Hold Digimatic Indicator features both a Key Lock and Parameter Lock.
- † An analog bar provides easy-to-read values when scanning for Max, Min and TIR Values.
- † GO/NO-GO judgment
- †The maximum, minimum or runout value can be displayed during measurement.
- † Fast measurement frequency up to 50 per second.
- † Employing the ABSOLUTE linear encoder, the Signal ID-C always displays the spindle ABSOLUTE Position from the origin at power-on.
- †Improved parameter setting software makes it even easier to set all of the available parameters and then determine and upload the proper coefficients for calculation. (optional) 21EZA313

| Order No. | Resolution | Range | Accuracy | Remarks | List | Promo | | | | |
|----------------------------------|-------------------------------------|------------|------------------|-----------|----------|----------|--|--|--|--|
| Stem dia. 3/8", #4-48 UNF Thread | | | | | | | | | | |
| 543-302-10 | .00005/.0001/.0005" 0.001/0.01mm | .5"/12.7mm | ±.00010"/0.003mm | w/lug | \$629.00 | \$534.65 | | | | |
| 543-302B-10 | Selectable | .5"/12.7mm | ±.00010"/0.003mm | Flat-back | \$629.00 | \$534.65 | | | | |

SPC cable - 1m: 905338 2m: 905409



543-312B-10

MeasurLink® ENABLED

Data Management Software by Mitutoyo

Digimatic Indicator ID-H

Remote Programming Capable

†This digital indicator offers excellent accuracy

and functionality with an easy-to-read display. Take advantage of its high accuracy, backed up by 0.5µm / .00002" resolution, remote control functionality via a handheld controller (or an RS-232C interface) and easy runout measurements with the analog bar display.

.00002", .00005", .0001", 0.0005mm, 0.001mm

†With RS-232C input/output

Stem dia. 3/8" #4-48 UNF Thread

Order No. **543-562A**

543-564A

- †The maximum, minimum or runout value can be displayed during measurement.
- † GO/NO-GO judgment is performed by setting the upper and lower tolerances. If a judgment result is out of tolerance, the display backlighting changes from green to red, so tolerance judgment can be made at a glance.



| 0.0015mm | \$1,250.00 | \$1,125.00 |
|----------|------------|------------|
| 0.0025mm | \$1,489.00 | \$1,340.10 |

SPC cable - 1m: 936937 2m: 965014

ABSOLUTE Digimatic Indicator ID-S

† Employing the ABSOLUTE linear encoder, the ID-S always displays the spindle ABSOLUTE Position from the origin at power-on. Also, unlimited response speed eliminates overspeed errors.

1.2" / 30.4mm

2.4" / 60.9mm

ID-H530E

ID-H560E

- † Dust/water protection level: IP42 (IP53: 543-796B-10).
- † SPC data output

| SPC ABSOLUTE® | 10% OFF | ASSUDDYS SECTION OF SEC |
|--|------------|---|
| MeasurLink® EN Data Management Softwar | | 3-783B-10 |

| Order No. | Resolution | Range | Accuracy | Measuring force | Remarks | List | Promo | | | | | |
|--------------------|----------------------------------|--------------|----------|-----------------|--------------|----------|----------|--|--|--|--|--|
| Stem dia. 3/8", #4 | Stem dia. 3/8", #4-48 UNF Thread | | | | | | | | | | | |
| 543-792-10 | .00005"/0.001mm | .5" / 12.7mm | ±.0001" | 1.5N or less | w/ lug back | \$388.00 | \$349.20 | | | | | |
| 543-796-10 | .00005"/0.001mm | .5" / 12.7mm | ±.0001" | 2.5N or less | w/ lug-back | \$427.00 | \$384.30 | | | | | |
| 543-793-10 | .0001"/0.001mm | .5" / 12.7mm | ±.0001" | 1.5N or less | w/ lug back | \$388.00 | \$349.20 | | | | | |
| 543-783-10 | .0005"/0.01mm | .5" / 12.7mm | ±.0010" | 1.5N or less | w/ lug-back | \$250.00 | \$225.00 | | | | | |
| 543-792B-10 | .00005"/0.001mm | .5" / 12.7mm | ±.0001" | 1.5N or less | w/ flat back | \$388.00 | \$349.20 | | | | | |
| 543-796B-10 | .00005"/0.001mm | .5" / 12.7mm | ±.0001" | 2.5N or less | w/ flat-back | \$462.00 | \$415.80 | | | | | |
| 543-793B-10 | .00005"/0.001mm | .5" / 12.7mm | ±.0001" | 1.5N or less | w/ flat back | \$388.00 | \$349.20 | | | | | |
| 543-783B-10 | .0005"/0.01mm | .5" / 12.7mm | ±.0010" | 1.5N or less | w/ flat-back | \$209.00 | \$188.10 | | | | | |

ABSOLUTE Digimatic Indicator ID-U

- † Economical, Slim digital indicator.
- † Large LCD and simple key operation.
- † Ideal for installation into measuring devices because of its compact design and long battery life.
- † Employing the ABSOLUTE linear encoder, the ID-U always displays the spindle ABSOLUTE position from the origin at power-on. Also, unlimited response speed eliminates overspeed errors.
- † Long stem for mounting.

| Order No. | Resolution | Range | Model | Accuracy | Measuring force | List | Promo |
|-----------|---------------|-------------|-----------|----------|-----------------|----------|----------|
| 575-123 | .0005"/0.01mm | 1" / 25.4mm | ID-U1025E | .0008" | 1.8N or less | \$276.00 | \$248.40 |

SPC cable - 1m: 905338 2m: 905409



Dial Indicators / Bore Gages

All prices are in Canadian Dollars

Series Two Dial Indicators

- [†] Improved impact- and oil-resistant materials are employed in the bezel. The improved shape of the crystal face helps with easier measurement readings.
- † High-strength, heat-treated stainless steel spindles for longevity.
- † Scratch- and chemical-resistant hard-coated crystals.
- † Increased rigidity in the bearing plate for reducing the retracing error (20%), and 4-screw mounting for greater impact resistance.
- † Inspection certificate included.
- † No through screw-holes on the frame for high oil- and dust-resistance. The bezel clamp (optional) can be attached either to the right or left side.



Revolutionary stem-bushing design for trouble-free stem clamping (longer clamping range; maximum tightening torque at the clamping point with M5 screw: 150N•cm).



| Order No. | Graduation | Range | Range/Rev | Type | Dial Reading | Accuracy First 2.5 Rev/Overall | Force | List | Promo |
|-----------|------------|-------|-----------|-------|--------------|-----------------------------------|--------------|----------|----------|
| 2358A-10* | .0001" | .5" | .01" | w/lug | 0-10 | .0001 / .0008 | 2.0N or less | \$313.00 | \$281.70 |
| 2803A-10* | .0001" | .025" | .01" | w/lug | 0-5-0 | .0001 / .0001 | 2.5N or less | \$227.00 | \$204.30 |
| 2416A-10* | .001" | 1" | .1" | w/lug | 0-100 | .001 / .002 | 1.8N or less | \$176.00 | \$158.40 |
| 2424A-19* | .001" | 2" | 1" | w/lug | 0-100 | .001 / .003 | 2.5N or less | \$343.00 | \$308.70 |
| 2776A | .0005" | 1" | .05" | w/lug | 0-50 | .0005 / .002 | 2.5N or less | \$179.00 | \$161.10 |

^{*}Jeweled bearing model

Bore Gages

- † Carbide-tipped contact points for durability.
- † The dial indicator is fully protected by a rugged cover.
- † Optional extension rods can be attached for measuring deep holes.
- †The grip minimizes the variation of measurements by reducing heat transfer from the operator's hand.



| Order No. | Range | Graduation | Anvils | Spacers | List | Promo |
|---------------|------------|------------------------------|-------------------|---------|------------|----------|
| With Indicato | r | | | | | |
| 511-751-20 | .7 - 1.4" | | 9 | 2 | \$524.00 | \$471.60 |
| 511-752-20 | 1.4 - 2.5" | .0001" (2923B-10) | 6 | 4 | \$576.00 | \$518.40 |
| 511-753-20 | 2.0 - 6.0" | | 11 (2" sub anvil) | 4 | \$565.00 | \$508.50 |
| 511-754-20 | 4.0 - 6.5" | | 13 | 4 | \$840.00 | \$756.00 |
| 511-755-20 | 6.5 - 10" | | 6 | 7 | \$925.00 | \$832.50 |
| 511-756-20 | 10 - 16" | | 5 (3" sub anvil) | 7 | \$1,099.00 | \$989.10 |
| Without India | ator | | | | | |
| 511-731 | .7 - 1.4" | | 9 | 2 | \$370.00 | \$333.00 |
| 511-732 | 1.4 - 2.5" | Indicator | 6 | 4 | \$380.00 | \$342.00 |
| 511-733 | 2.0 - 6.0" | optional | 11 (2" sub anvil) | 4 | \$410.00 | \$369.00 |
| 511-734 | 4.0 - 6.5" | Protective Cover optional | 13 | 4 | \$613.00 | \$551.70 |
| 511-735 | 6.5 - 10" | (21DZA000) | 6 | 7 | \$719.00 | \$647.10 |
| 511-736 | 10 - 16" | | 5 (3" sub anvil) | 7 | \$903.00 | \$812.70 |





Holtest

All prices are in Canadian Dollars

†

Titanium-coated measuring pins provide excellent durability and impact resistance while allowing the instrument to measure close to the bottom of blind holes.

†Three-point design ensures self-centering action for stable measurements in the range above .275" bore diameter.

†With ratchet stop for consistent force.

Holtest Type II

† Holtest Type II models are also available. These lower-costs units have solid, hardened alloy steel anvils.

Mechanical Holtests - Individual Units

| Order No. | Description/Range | Listist | Pr∂romo |
|-----------|-------------------------|------------|------------|
| 368-021 | Holtest, 0.08" - 0.1" | \$2,113.00 | \$1,690.40 |
| 368-022 | Holtest, 0.1" - 0.12" | \$2,113.00 | \$1,690.40 |
| 368-023 | Holtest, 0.12" - 0.16" | \$1,705.00 | \$1,364.00 |
| 368-024 | Holtest, 0.16" - 0.2" | \$1,705.00 | \$1,364.00 |
| 368-025 | Holtest, 0.2" - 0.24" | \$1,705.00 | \$1,364.00 |
| 368-026 | Holtest, 0.24" - 0.28" | \$1,705.00 | \$1,364.00 |
| 368-261 | Holtest, 0.275" - 0.35" | \$844.00 | \$675.20 |
| 368-262 | Holtest, 0.35" - 0.425" | \$844.00 | \$675.20 |
| 368-263 | Holtest, 0.425" - 0.5" | \$844.00 | \$675.20 |
| 368-264 | Holtest, 0.5" - 0.65" | \$874.00 | \$699.20 |
| 368-265 | Holtest, 0.65" - 0.8" | \$874.00 | \$699.20 |
| 368-266 | Holtest, 0.8" - 1.0" | \$909.00 | \$727.20 |
| 368-267 | Holtest, 1.0" - 1.2" | \$909.00 | \$727.20 |
| 368-268 | Holtest, 1.2" - 1.6" | \$1,135.00 | \$908.00 |
| 368-269 | Holtest, 1.6" - 2.0" | \$1,197.00 | \$957.60 |
| 368-270 | Holtest, 2.0" - 2.5" | \$1,204.00 | \$963.20 |
| 368-271 | Holtest, 2.5" - 3.0" | \$1,307.00 | \$1,045.60 |
| 368-272 | Holtest, 3.0" - 3.5" | \$1,343.00 | \$1,074.40 |
| 368-273 | Holtest, 3.5" - 4.0" | \$1,405.00 | \$1,124.00 |
| 368-274 | Holtest, 4.0" - 5.0" | \$1,803.00 | \$1,442.40 |
| 368-275 | Holtest, 5.0" - 6.0" | \$2,043.00 | \$1,634.40 |
| 368-276 | Holtest, 6.0" - 7.0" | \$2,099.00 | \$1,679.20 |
| 368-277 | Holtest, 7.0" - 8.0" | \$2,169.00 | \$1,735.20 |
| 368-278 | Holtest, 8.0" - 9.0" | \$2,465.00 | \$1,972.00 |
| 368-279 | Holtest, 9.0" - 10" | \$2,762.00 | \$2,209.60 |
| 368-280 | Holtest, 10" - 11" | \$2,789.00 | \$2,231.20 |
| 368-281 | Holtest, 11" - 12" | \$2,860.00 | \$2,288.00 |

Mechanical Holtests - Complete Unit Sets

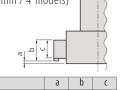
| Order No. | Description/Range | List | Promo |
|-----------|------------------------------|-------------|------------|
| 368-916 | Holtest, Set, 0.275" - 0.5"* | \$3,114.00 | \$2,491.20 |
| 368-917 | Holtest, Set, 0.5" - 0.8"* | \$2,099.00 | \$1,679.20 |
| 368-918 | Holtest, Set, 0.8" - 2.0"* | \$4,804.00 | \$3,843.20 |
| 368-919 | Holtest, Set, 2.0" - 4.0"* | \$6,847.00 | \$5,477.60 |
| 368-920 | Holtest, Set, 4.0" - 8.0"* | \$10,479.00 | \$8,383.20 |
| 368-926 | Holtest, 2pc Set, .08"12"* | \$4,493.00 | \$3,594.40 |
| 368-927 | Holtest, 4pc Set, .12"28"* | \$7,170.00 | \$5,736.00 |





Measuring Deep Holes An extension tube (optional accessory) can be fitted to enable measurement of deep holes.

Measuring a Blind Hole
The measuring contact points held in the jaws permit measuring the diameter of a blind hole to the bottom. (up to 100mm / 4"models)



| Range | a | b | С |
|-----------------------|------|-----|------|
| 6 - 12mm / .2755" | 2 | _ | 2.5 |
| 12 - 20mm / .58" | 0.3 | 5.6 | 3.5 |
| 20 - 30mm / .8 - 1.2" | 0.3 | 8.3 | 5.2 |
| 30 - 50mm / 1.2 - 2" | 0.3 | 13 | 10 |
| 50 - 100mm / 2 - 4" | 0.3 | 17 | 14 |
| 100 - 300mm / 4 - 12" | 12.4 | 21 | 13.8 |

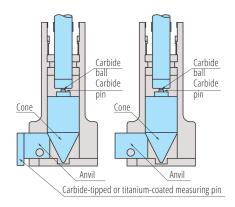


TiN coated contact points



Inspection Certificate Supplied as Standard

An Inspection Certificate is supplied with each instrument, which assures product quality and safety. On request, Mitutoyo can issue a Calibration Certificate, at a cost, from our accredited calibration laboratory.



Digimatic Holtest

- †Titanium-coated measuring pins provide excellent durability and impact resistance while allowing the instrument to measure close to the bottom of blind holes.
- † Large LCD readout.
- † Functions available: Presetting, Zero/ABS, Auto power On/Off, Data hold, Data output, Error alarm, Battery replacement alarm.
- †With ratchet stop for consistent force.

- † Measure deep holes by attaching an extension rod (optional).
- † Setting rings are included in sets, but optional for individual gages.
- † Supplied in fitted plastic case up to 4"/100mm. Over 4"/100mm supplied in wooden case.
- †Resolution: .00005"/0.001mm (over 4" models: .0001"/0.001mm)

p to pplied in over 4" 20% OFF Data Management Software by Mitutoyo SPC

Digimatic Holtests - Individual Units

| Order No. | Range | List | Promo |
|-----------|---------------------------------|------------|------------|
| 468-261 | Digimatic Holtest, .27535" | \$1,564.00 | \$1,251.20 |
| 468-262 | Digimatic Holtest, .35"425" | \$1,564.00 | \$1,251.20 |
| 468-263 | Digimatic Holtest, .4255" | \$1,578.00 | \$1,262.40 |
| 468-264 | Digimatic Holtest, 0.5" - 0.65" | \$1,718.00 | \$1,374.40 |
| 468-265 | Digimatic Holtest, 0.65" - 0.8" | \$1,718.00 | \$1,374.40 |
| 468-266 | Digimatic Holtest, 0.8" - 1" | \$1,761.00 | \$1,408.80 |
| 468-267 | Digimatic Holtest, 1.0 - 1.2" | \$1,761.00 | \$1,408.80 |
| 468-268 | Digimatic Holtest, 1.2" - 1.6" | \$1,803.00 | \$1,442.40 |
| 468-269 | Digimatic Holtest, 1.6" - 2.0" | \$1,817.00 | \$1,453.60 |
| 468-270 | Digimatic Holtest, 2" - 2.5" | \$1,972.00 | \$1,577.60 |
| 468-271 | Digimatic Holtest, 2.5" - 3" | \$1,972.00 | \$1,577.60 |
| 468-272 | Digimatic Holtest, 3" - 3.5" | \$2,000.00 | \$1,600.00 |
| 468-273 | Digimatic Holtest, 3.5" - 4" | \$2,028.00 | \$1,622.40 |
| 468-274 | Digimatic Holtest, 4" - 5" | \$2,649.00 | \$2,119.20 |
| 468-275 | Digimatic Holtest, 5" - 6" | \$2,719.00 | \$2,175.20 |
| 468-276 | Digimatic Holtest, 6" - 7" | \$2,888.00 | \$2,310.40 |
| 468-277 | Digimatic Holtest, 7" - 8" | \$3,014.00 | \$2,411.20 |
| 468-278 | Digimatic Holtest, 8" - 9" | \$3,212.00 | \$2,569.60 |
| 468-279 | Digimatic Holtest, 9" - 10" | \$3,282.00 | \$2,625.60 |
| 468-280 | Digimatic Holtest, 10" - 11" | \$3,395.00 | \$2,716.00 |
| 468-281 | Digimatic Holtest, 11" - 12" | \$3,550.00 | \$2,840.00 |

Digimatic Holtests - Interchangeable Head Sets

| Order No. | Range | List | Promo |
|-----------|--|------------|------------|
| 468-976 | Digimatic Holtest Head Set, 0.275" - 0.5"* | \$2,860.00 | \$2,288.00 |
| 468-977 | Digimatic Holtest, Head Set, 0.5" - 0.8"* | \$2,324.00 | \$1,859.20 |
| 468-978 | Digimatic Holtest, Head Set, 0.8" - 2"* | \$5,617.00 | \$4,493.60 |
| 468-979 | Digimatic Holtest, Head Set, 2" - 4"* | \$6,649.00 | \$5,319.20 |
| 468-980 | Digimatic Holtest, Head Set, 4" - 8"* | \$7,804.00 | \$6,243.20 |

Digimatic Holtests - Complete Unit Sets

| 9 | | | | |
|-----------|---|------------|------------|--|
| Order No. | Range | List | Promo | |
| 468-986 | Digimatic Holtest, Unit-Set, 0.275" - 0.5"* | \$5,579.00 | \$4,463.20 | |
| 468-987 | Digimatic Holtest, Unit-Set, 0.5" - 1"* | \$5,917.00 | \$4,733.60 | |
| 468-988 | Digimatic Holtest, Unit-Set, 1" - 2"* | \$6,706.00 | \$5,364.80 | |
| 468-989 | Digimatic Holtest, Unit-Set, 2" - 3"* | \$7,352.00 | \$5,881.60 | |
| 468-990 | Digimatic Holtest, Unit-Set, 3" - 4"* | \$7,606.00 | \$6,084.80 | |

Measuring Deep Holes

An extension rod (optional accessory) can be fitted to provide measurement of deep holes.







Complete-Unit Set



Interchangeable-Head Set

Borematic All prices are in Canadian Dollars

Quick, spring-loaded lever action/movement

- + Titanium-coated measuring pins provide excellent durability and impact resistance while allowing the instrument to measure close to the bottom of blind holes.
- † Digital display with quick-action lever operation enables quick and easy measurement.
- † Built-in ABSOLUTE System eliminates the need to set the origin point every time the unit is turned on. The system is immune to over-speed errors, thus increasing the reliability of measurement.
- †The Digimatic Borematic is compatible with statistical process control systems and measurement support systems.
- † Built-in tolerance judgment function allows GO/NO-GO judgment based on user-defined upper and lower limit settings.

MeasurLink® ENABLED



Individual Gages: includes one digital display unit and one interchangeable measuring head (plus adapter if required)

| Order No | Size Range | Accuracy | Extension Rod | List | Promo |
|----------|-----------------|---------------------|-------------------------|------------|------------|
| 568-461 | 0.275" - 0.350" | _ | | \$2,043.00 | \$1,634.40 |
| 568-462 | 0.350" - 0.425" | ±5µm ±0.00025 in | 100mm (952322) | \$2,043.00 | \$1,634.40 |
| 568-463 | 0.425" - 0.500" | ±0.00025 1 | | \$2,043.00 | \$1,634.40 |
| 568-464 | 0.50" - 0.65" | ±5µm | 1E0mm /0E2621\ | \$2,085.00 | \$1,668.00 |
| 568-465 | 0.65" - 0.80" | ±0.00025 in | 150mm (952621) | \$2,039.00 | \$1,631.20 |
| 568-466 | 0.8" - 1.0" | | | \$2,085.00 | \$1,668.00 |
| 568-467 | 1.0" - 1.2" | | 150mm (952622) | \$2,156.00 | \$1,724.80 |
| 568-468 | 1.2" - 1.6" | | | \$2,395.00 | \$1,916.00 |
| 568-469 | 1.6" - 2.0" | | | \$2,395.00 | \$1,916.00 |
| 568-470 | 2.0" - 2.5" | ±6µm | | \$2,339.00 | \$1,871.20 |
| 568-471 | 2.5" - 3.0" | ±0.0003 in | | \$2,423.00 | \$1,938.40 |
| 568-472 | 3.0" - 3.5" | | 150mm /053633\ | \$2,465.00 | \$1,972.00 |
| 568-473 | 3.5" - 4.0" | | 150mm (952623) | \$2,465.00 | \$1,972.00 |
| 568-474 | 4.0" - 4.5" | | | \$2,578.00 | \$2,062.40 |
| 568-475 | 4.5" - 5.0" | | | \$2,719.00 | \$2,175.20 |

Technical Data

Resolution: 0.001mm or 0.00005

in/0.001mm

Display: Response speed: Infinite

SR44 (1 pc), 938882, Battery: for initial operational checks

(standard accessory)

Battery life: Approx. 5,000 hours in continuous use

Scale type: Electrostatic capacitance Functions ABSOLUTE encoder

GO/NO-GO judgment, GO/NO-GO judgment zoom, 2-Point preset, Zero-setting, Data hold, Error alarm, Low battery voltage alert, Data output, Function lock, 330° Rotary display, inch/mm conversion (inch/mm models)

Complete Unit Gage Sets: includes several individual gages to cover the overall size range of the set

| Order No | Overall Range | Range of Individual Gages | Setting Rings | List | Promo |
|----------|---------------|--------------------------------------|-------------------------|------------|------------|
| 568-965 | 0.275" - 0.5" | 0.275-0.35", 0.35-0.425", 0.425-0.5" | 0.35" DIA., 0.425" DIA. | \$7,058.00 | \$5,646.40 |
| 568-966 | 0.5" - 1" | 0.5-0.65", 0.65-0.8", 0.8-1" | 0.65" DIA., 0.8" DIA. | \$7,368.00 | \$5,894.40 |
| 568-967 | 1" - 2" | 1-1.2", 1.2-1.6", 1.6-2" | 1.2" DIA., 1.6" DIA. | \$7,692.00 | \$6,153.60 |
| 568-968 | 2" - 3" | 2-2.5", 2.5-3" | 2.5" DIA. | \$5,508.00 | \$4,406.40 |
| 568-969 | 3" - 4" | 3-3.5", 3.5-4" | 3.5" DIA. | \$6,113.00 | \$4,890.40 |

Complete-Unit Set

Interchangeable-Head Sets

| Order No | Overall Range | Range of Individual Gages | Setting Rings | List | Promo |
|----------|---------------|--------------------------------------|-------------------------|------------|------------|
| 568-928 | 0.275" - 0.5" | 0.275-0.35", 0.35-0.425", 0.425-0.5" | 0.35" DIA., 0.425" DIA. | \$3,142.00 | \$2,513.60 |
| 568-929 | 0.5" - 1" | 0.5-0.65", 0.65-0.8", 0.8-1" | 0.65" DIA., 0.8" DIA. | \$3,564.00 | \$2,851.20 |
| 568-930 | 1" - 2" | 1-1.2", 1.2-1.6", 1.6-2" | 1.2" DIA., 1.6" DIA. | \$4,339.00 | \$3,471.20 |
| 568-936 | 2" - 4" | 2-2.5", 2.5-3", 3-3.5", 3.5-4" | 2.5" DIA., 3.5" DIA. | \$6,254.00 | \$5,003.20 |



Interchangeable-Head Set

Includes one digital display unit with several interchangeable measuring heads (and adapters as required) to cover the total size range plus one extension rod

Profile Projectors

All prices are Canadian Dollar

PH-3515F Profile Projector and 2D Processor Packages

Heavy-Duty, Bench-Top Model with Horizontal Optical System featuring display w/ M2 geometric measuring software

- † ø14" screen, Horizontal Projector
- † 10" x 6" Travel T Slot table for accessories
- † Linear Glass Scales for accurate measurement
- † Profile and Fiber Optic Surface Illumination
- † Digital built-in angle counter
- † Maximum Load 45kg / 100lb
- † Available with M2 or QM Data 2D Processors

| Order No. | Description | List | Promo | | |
|---|---|-------------|-------------|--|--|
| PH-3515 Main Unit & Digital Readout Packages 5% Off | | | | | |
| M172868-1 | PH-3515F KA Counter PKG # 1 | \$16,211.00 | \$15,400.00 | | |
| M172868-2 | PH-3515F QM-DATA PKG # 2 | \$18,866.00 | \$17,922.00 | | |
| M172868-3 | PH-3515F QM-DATA/OPT200 PKG # 3 | \$21,801.00 | \$20,711.00 | | |
| M172868-4 | PH-3515F - M2 ADD-ON & Touch Screen PC | \$21,510.00 | \$20,435.00 | | |
| M172868-5 | PH-3515F - M2 ADD-ON, Touch Screen PC & Automatic Edge Detection | \$23,000.00 | \$21,850.00 | | |
| Machine Stand (Optional) | | | | | |
| 64PMI308 | Machine Stand for PH Series | \$1,830.00 | \$1,350.00 | | |
| 64AAB149 | Tray, Counter, PH-A14/PH-3515 | \$206.00 | | | |

(Includes installation and A2LA accredited calibration)

Compatible Digital-Read-Out (DRO)

Devices

M2 Software & Hardware: PH-3515 & PJ-PLUS





MeasurLink° ENABLED

Data Management Software by Mitut

M2 is a universal 2D coordinate measurement software which has become the preferred software for many optical comparator users due to its intuitive user interface and data collection procedures.

†Software & All-In-One Touch Screen PC Included †Full Integration and A2LA Calibration conducted



KA-200 Counter: PH-3515 & PV-5110

MeasurLink® ENABLED

Data Management Software by Mitutow



Display unit for X & Y Linear Scales †ABSOLUTE and incremental modes (10 presets each) †0.05-.0001mm / .02" - .000005" in resolution †Calculator functionality

Automatic Edge Detection



Fiber Optic Edge Detection system integrated into M2 software via M2 Communication Unit.

Intuitive Edge Teach Functionality built into software.

Allows for continuous measurement of features, while storing data for post process analysis.

PJ-Plus with M2 2D Processor Packages

The PJ-Plus is a new series of profile projectors offered by Mitutoyo. This system utilizes LED lighting and a fanless design making it ideal for harsh manufacturing facilities or job shops.

| Order No | Description | XY Stage | List | Promo | |
|--------------------------|---|----------------|-----------------|---------|--|
| PJ-PLUS Main Units | 5% Off | | | | |
| 302-801-10A | PJ-P1010A 4x4"/100x100m | 4x4"/100x100m | Poquest | a Ouete | |
| 302-802-10A | PJ-P2010A 8X4"/200x200mm | 8X4"/200x200mm | Request | a Quote | |
| PJ-PLUS & M2 Packa | ges - 5% Off | | | | |
| 302-801-10-M2 | PJ-PLUS 4x4 - M2 and Touchscreen PC Package | 4x4"/100x100mm | | | |
| 302-801-10-M2- EDGE | PJ-PLUS 4X4 - M2, Optical Edge Detection and Touchscreen | 4x4"/100x100mm | Dogwood | a Ouata | |
| 302-802-10-M2 | PJ-PLUS 8x4 - M2 and Touchscreen PC Package | 8x4"/200x100mm | Request a Quote | | |
| 302-802-10-M2- EDGE | PJ-PLUS 8x4 - M2, Optical Edge Detection and Touchscreen | 8x4"/200x100mm | | | |
| Machine Stand (Optional) | | | | | |
| 64PMI167 | Machine Stand for PJ S | eries | Request | a Quote | |



MeasurLink ENABLED
Data Management Software by Mitutoyo
An XY axis digital counter
is built into the PJ-Plus



PV-5110 Vertical (Downward) Profile Projector (5% OFF Main Unit & 5% OFF DRO)

The PV-5110 Profile Projector is a downward optical axis projector fitted with a stable glass stage for delicate item inspection, ensuring accuracy and preventing damage. Its advanced optics and secure platform make it an optimal choice for precise applications, particularly with thin or delicate workpieces.

† ø19.4" Screen, Vertical Projector.

† Downward Optical Axis - Provides improved oblique surface illumination. † LED illumination.

† Built-In Dual Oblique Surface Illumination for improved contrast.

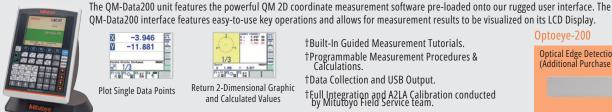
| Order No. | Description | List | Promo |
|---------------------------|----------------------------------|-----------------|-------|
| PV-5110 Main Unit & Digit | | | |
| 304-919-11A-KA | PV-5110 with KA Counter | | |
| 304-919-11A-QM | PV-5110 with QM Data | Request a Quote | |
| 304-919-11A-QM-OPT | PV-5110 with QM Data and Optoeye | | |

PLEASE NOTE: No stand or elevated surface is required.



Additional DRO

QM Data: PH-3515, PJ-PLUS, PV-5110 & PJ-H30





Plot Single Data Points



Return 2-Dimensional Graphic and Calculated Values

- †Built-In Guided Measurement Tutorials.
- †Programmable Measurement Procedures & Calculations.
- †Data Collection and USB Output.
- †Full Integration and A2LA Calibration conducted by Mitutoyo Field Service team.



MeasurLink® ENABLED

PJ-H30 Vertical Profile Projector

The Mitutoyo PJ-H30 is unique given its ability to produce an uninverted image, improving intuitive operation as the projected image appears in the same orientation as the workpiece.

- † Optical system with high NA lenses provides bright and high contrast images
- †The three-lens mounting turret includes a 10X lens as standard
- † Built-in digital XY Counter

303-716-13A & 264-131-13A-PJH-OPT

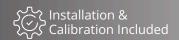


| Order No. | Description | XY Travel | List Promo | | | | |
|-----------------------------|---------------------------|-------------------------|-------------------|---------|--|--|--|
| PJ-H30 Main Units - 25% OFF | | | | | | | |
| 303-716-13A | PJ-H30A1010B | 4x4"/100x100mm | | | | | |
| 303-717-13A | PJ-H30A2010B | 8x4"/200x100mm | Doguest | a Ouoto | | | |
| 303-718-13A | PJ-H30A2017B | 8x6.7"/200x170mm | Request a Quote | | | | |
| 303-719-13A | PJ-H310A3017B | 12x6.7"/300x170mm | | | | | |
| Digital Readout Interface | (Add-On Packages - Option | al) - 5% Off | | | | | |
| 264-161-13A-PJH | QM-DATA200 Arm Typ | e (PJ-H Series Package) | - Request a Quote | | | | |
| 264-161-13A-PJH-OPT | QM-DATA200 Arm T | Request | a Quote | | | | |
| Machine Stand (Optional) | Machine Stand (Optional) | | | | | | |
| 64PMI167 | Machine Stan | d for PJ Series | Request | a Quote | | | |



303-717-13A PJ-H30A2010B





Digital Profile Projectors

All prices are in Canadian Dollars

Quick Image

A double telecentric optical system with a large depth of focus, quick release stage, and a large selection of stage sizes make the Quick Image a high-efficiency VMM.

- † Manual or motorized stages available.
- † High pixel count color camera.
- † Automatic part location with pattern search tool.
- † CAD file overlay.
- † Profile of a line built in.
- † Stitching function allows for measurements of parts larger than the field of view.

| Model No. | Package | List | |
|-----------|-------------|----------|--------------------|
| QI-A1010D | 361-850M3PK | 4" x 4" | |
| QI-A2010D | 361-851M3PK | 8" x 4" | |
| QI-A2017D | 361-852M3PK | 8" x 7" | Request a Quote |
| QI-A3017D | 361-853M3PK | 12" x 7" | (1111 |
| QI-A4020D | 361-854M3PK | 16" x 8" | |

Packages include machine, PC, software, installation, ISO 17025 accredited calibration, and online training

^{*} Manual Stage





M3 Software

An intuitive and thoughtful icon-driven user interface, a flexible probe library, and powerful tolerancing and programming make M3 the perfect solution for the Quick Image system. †Includes profile

- Allows profile of a line comparing measured points to a nominal CAD file

† Includes DXF overlay

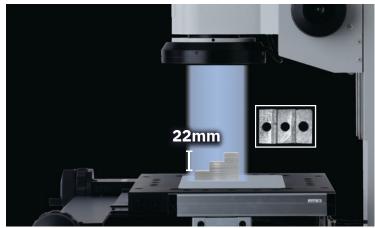
- Overlay a CAD file, similar to a profile projector overlay
- † Includes image stitching
- Measure large parts by combining multiple fields of view into a single image
- †Includes pattern search
- Automatically locate and measure a part regardless of size or orientation

†Includes program finder

- Automatically identify a part and load the corresponding part program
- †Includes multi-measure
- Measure multiple features by drawing a box around them



Errors due to height are greatly minimized with a depth of focus up to 22mm. Measurement errors due to human focusing are eliminated.



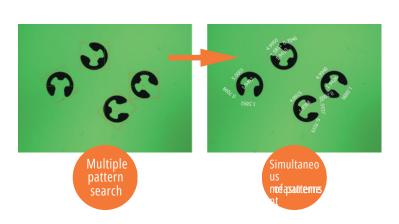
Measuring a stepped workpiece

| Model No. | Package | List | |
|-----------|----------------------|----------|--------------------|
| QI-C2010D | 361-860-11M3PK | 8" x 4" | |
| QI-C2017D | 3 61- 8 61-11M 3 P K | 8" x 7" | Request a Quote |
| QI-C3017D | 361-862-11M3PK | 12" x 7" | • |

Packages include machine, PC, software, installation, ISO 17025 accredited calibration, and online training * Motorized Stage

Auto-Recognition

Use pattern search for multiple workpieces within the screen view, and measure them all in one operation with a single touch or mouse click. This eliminates the need for accurate positioning of workpieces and cumbersome setup of fixtures.



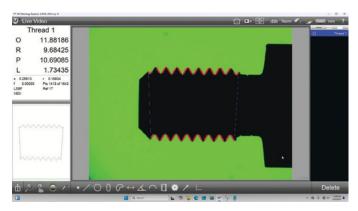


Optional Thread Module

Adds the ability to inspect external thread features and quickly calculate the Outside and Root Thread Diameters, the Pitch Diameter, the Lead, and the Root and Crest Truncation values.

| Model No. | Package | List |
|-----------|---------|-----------------|
| 64VIS002 | LF-TM | Request a Quote |

* For M3 software





High-Accuracy Height Gage Linear Height LH-600F/FG

The highest accuracy height gage on the market is now even easier to use.

The Mitutoyo LH-600F Linear Height Measurement System is the latest model in the Mitutoyo Linear Height Gage line, designed to be more user-friendly while maintaining the best-in-class reliability and

New Features:

- † Rotatable, adjustable touch screen interface.
- † New self-check feature.
- † High-accuracy encoder more resistant to contaminants.
- † Improved 2D mode.
- † Calibration date warning.
- †S1 Digimatic output capable of sending data directly to Excel®wired or
- † Additional probe and extension options.

Still Featuring:

- † Resolution down to 0.1µinch (selectable).
- † Highest accuracy in its class \pm (1.1+0.6L/600) μ m.
- † Pneumatic full/semi-float system with built-in compressor.
- † Capable of standard measurements such as heights and diameters or advanced measurements like angles, diagonal distances and perpendicularity (optional probes may be required).
- †The Origin can be set at centerline positions, peaks of radii or simply on the surface plate or gage blocks.

Perpendicular/straightness measurement - Graph creation

VT



Show results in real time during measurement.



You can monitor the graphs of past measurement results.

| ☆ 0 | ‡ | <mark>%</mark> F ^N |
|-------------|----------|-------------------------------|
| Show mea | surement | results |
| in graph fo | orm. | |

0.0139

89.9973

| Order No | Description | Range (Stroke) | Resolution (selectable) | List | Promo |
|------------|------------------------------------|---------------------------|--------------------------------|-------------|-------------|
| 518-360-13 | LH-600F Inch/mm | 977mm (600mm) / 38" (24") | 0.0 0 01/ 0.0 01/ 0.01/ 0.1mm | \$12,994.00 | \$11,694.60 |
| 518-361-13 | LH-600FG Inch/mm, Power Grip Model | | .0000001/.000001/.00001/.0001" | \$13,593.00 | \$12,233.70 |

* Must purchase Power Cord 02ZAA011

20

Easy operation using keypad and touch screen navigation

Contextual guidance on the large-screen touch panel supports your measurements.





Simple, straightforward keys with icons

Icons allow the user to find the required operation at a glance.

Shaft (top)

measurem'ent

Hole (bottom)

measurement



Height (top) measurement Height (bottom)



Width (inside)



Width (outside) measurement



Circle (shaft) measurement



Max.-Min. (top) measurement



Circle (hole) measurement



(bottom) measurement

Touch panel with guidance

Measurement guidance is displayed on the large touch panel of the 8.4-inch color LCD, enabling intuitive operation.



Guidance screen



Operable with gloves

Advanced measurement functions



Part program measurement



Shaft (bottom)

measùrement

Hole (top)

measurement

2D measurement



Power

Power

Measurement settings



Measurement origin setting



Probe selection



Measurement origin switching



Home screen



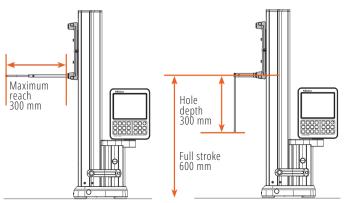
System settings

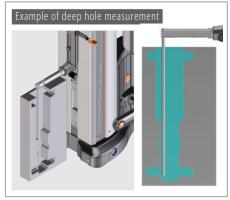


Data output

Expanded measurement area

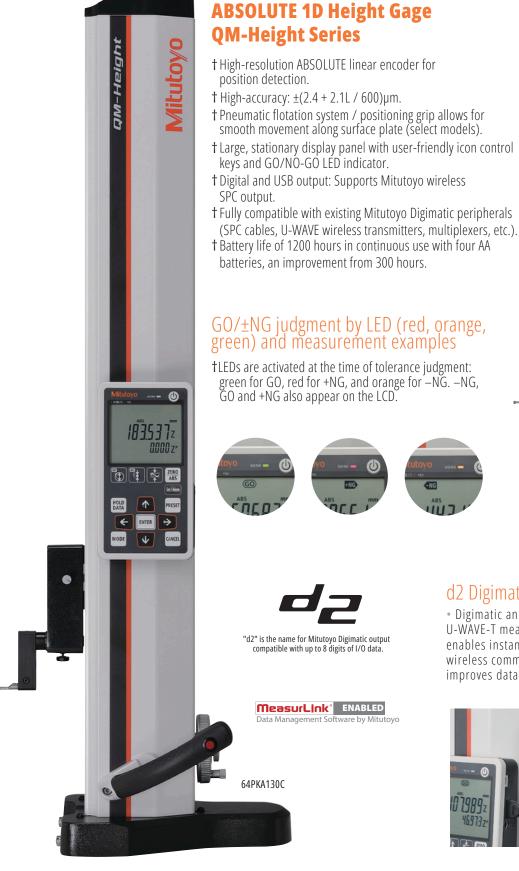
With the new optional probes, you can now measure areas that were beyond the capacity of conventional probes.





To see full brochure, use the QR code below.







d2 Digimatic and USB outputs

• Digimatic and USB ports are provided as standard. Using the U-WAVE-T measurement data wireless communication system enables instant transmission of measurement data to a PC via wireless communication which reduces manual input errors and improves data reliability and operational efficiency.



To install U-WAVE-T, separately purchase the optional mounting plate (02AZE990).



10% OFF PLUS Complimentary Shipping 5% OFF Accessories



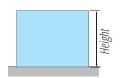
All prices are in Canadian Dollars

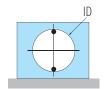
- † Measure diameters, gap distances, center-to-center distances, and more.
- † Sub-display can show difference between current and previous measurement or distance from current measurement to origin.
- † The origin can be set at the top of a surface plate, centerline, or any top or bottom surface within its range.

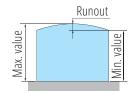


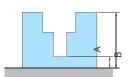


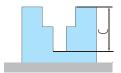
Measurement Examples











| Part No. | Range | Resolution | Remarks | List | Promo |
|-----------|--------------------|---|---------------------|------------|------------|
| 64PKA094C | 0 - 14"/ 0 - 350mm | | | \$5,501.00 | \$5,225.95 |
| 64PKA095C | 0 - 24"/ 0 - 600mm | 0.001mm / 0.0005mm / 0.0005" / 0.001" / coloctable) | | \$6,154.38 | \$5,846.66 |
| 64PKA129C | 0 - 14"/ 0 - 350mm | 0.001mm / 0.0005mm /.00005" / .0001" (selectable) | Pneumatic Flotation | \$6,401.00 | \$6,080.95 |
| 64PKA130C | 0 - 24"/ 0 - 600mm | | System | \$6,855.00 | \$6,512.25 |

Optional Accessories

| Order No. | Description | List | Promo |
|-------------|--|------------|------------|
| 12AAC072 | DEPTH PROBE | \$283.00 | \$268.85 |
| 12AAA837 | INDICATOR HOLDER (ACCEPTS 3/8" STEM) | \$206.00 | \$195.70 |
| 12AAA793 | PROBE EXTENSION HOLDER (3.3" / 85mm) | \$229.00 | \$217.55 |
| 226118 | SHANK WITH M3 THREAD SCREW | \$145.00 | \$137.75 |
| 957265 | 20MM DIA. DISK STYLUS FOR LINEAR HEIGHT | \$543.00 | \$515.85 |
| 957264 | 14MM DIA. DISK STYLUS FOR LINEAR HEIGHT | \$443.00 | \$420.85 |
| 12AAF669 | AAF669 10PI BALL CONTACT POINT(COAXIAL) | | \$318.25 |
| 957261 | 2MM DIA. BALL STYLUS FOR LINEAR HEIGHT | \$301.00 | \$285.95 |
| 517-814-10 | GRAPLATE 36X48" GRADE A | \$3,245.00 | \$3,082.75 |
| 517-964-10 | GRAPLATE STAND 36X48" | \$2,000.00 | \$1,900.00 |
| 517-808-10 | GRAPLATE 24X36" GRADE A | \$1,492.00 | \$1,417.40 |
| 517-956-10 | GRAPLATE STAND 24X36" | \$1,890.00 | \$1,795.50 |
| 06AFM380D | FM380D USB-ITN-D INPUT TOOL DIRECT CABLE | | \$264.10 |
| 02AZD730G-D | U-WAVE TRANSMITTER W/ CONNECTING CABLE (D) | | \$440.80 |
| 02AZD810D | U-WAVE-RECEIVER | \$717.00 | \$681.15 |







Calipers / Caliper Checker

All prices are in Canadian Dollars

Coolant-Proof Calipers

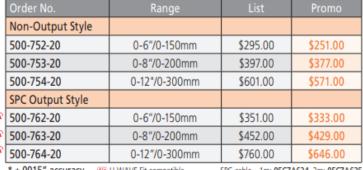
†Sealed housing is IP67 rated, meaning it's resistant to the coolants, dirt, grit and chips found in many manufacturing environments.

- † Easy to use no need to wipe or clean the scale.
- † .0005"/0.01mm resolution with ±.001" accuracy.
- † Automatic power-on/off.
- † Certificate of Inspection provided.



U-WAVEfit

Data Management Software by Mitutoyo





III U-WAVE Fit compatible

SPC cable - 1m: 05CZA624 2m: 05CZA625



COOLANT PROOF is the universal term of Mitutoyo Digimatic Small Tool Instruments that are free from measurement error and physical deterioration due to routine exposure to water, cutting oil or coolant. This high performance is achieved by using encoders that are inherently immune to contamination, where exposure is inevitable, combined with comprehensive sealing techniques and extremely oil-resistant materials to guarantee a long working life under normal operating

Digimatic Carbon Fiber Caliper



| Order No | . Range | Accuracy | Resolution | List | Promo |
|------------|--------------|-------------|---------------|------------|------------|
| 552-312-10 | 0 (. 5") -18 | " + /0 02" | .0005"/0.01mm | \$1,341.00 | \$1,206.90 |
| 552-313-10 | 0 (.5") -24" | + /0 02" | .0005"/0.01mm | \$1,503.00 | \$1,352.70 |
| 552-314-10 | 0 (1") - 4 0 | " + /0 02" | .0005"/0.01mm | \$2,683.00 | \$2,414.70 |
| 552-315-10 | 0 (1") - 6 0 | " + /0 0 4" | .0005"/0.01mm | \$3,206.00 | \$2,885.40 |
| 552-316-10 | 0 (1") - 8 0 | ′ + /0 05″ | .0005"/0.01mm | \$5,018.00 | \$4,516.20 |

SPC cable - 1m: 05CZA624 2m: 05CZA625

- † Lightweight Digimatic Calipers that employ CFRP (Carbon Fiber Reinforced Plastics) in the beam and jaws.
- † Highly durable and easy to handle.
- † Direct readout of ID measurements from the LCD. (Offset value can be set easily by pressing the Offset key.)
- † Preset function for setting a desired starting point.
- † With SPC data output.
- † Special models available with ceramic jaws which are suitable for measuring abrasive and magnetic products.
- † Can be used in workshop conditions exposed to coolant, water, dust or oil.
- † Incorporates ABSOLUTE measurement system.
- † Automatic power-on/off.

CERA Caliper Checker



| Order No. | Range | Remarks (length to check) | List | Promo |
|-----------|---------|---|--------------|------------|
| 515-565 | 0 - 12" | Outside measurement: 1", 2", 4", 6", 8", 10", 12" Inside measurement: 1", 2", 4", 6", 8", 10", 12" | \$6,4 43.0 0 | \$4,316.81 |

Prices effective April 1 through June 30, 2025

CERA Caliper Checker

- † Permanently wrung, high grade CERA gage blocks in a protective metal casing. † Stands perpendicular for height gage inspection.
- * Also includes same features as CERA Gage Blocks

CERA (Zirconia Ceramic) Gage Blocks*

- † Extremely high wear resistance, 3x better than carbide.
- † Corrosion proof no oil needed.
- † Closest expansion coefficient to steel.
- † Anti-magnetic keeps away steel dust.
- † High wringing force due to high density.
- † Crack and burr resistant.
- † Low thermal conductivity excellent dimensional stability under brief temperature changes (from handling, etc.).



Digimatic Calipers

AOS Electromagnetic inductive sensor improves environmental resistance against dirt, water and oil.

†A battery life of approximately 3.5 years has been achieved under normal use through the adoption of the Mitutoyo ABSOLUTE scale.

†The slider configuration features an ergonomic, thumb-friendly shape.

- † Step-measurement capable.
- † The data output function allows integration into Statistical Process Control and measurement systems.
- † Display character height: 9mm.
- †AOS applies to 4", 6" and 8" models.
- † Resolution: .0005"/0.01mm.



| | Order No. Range | | Remarks | List | Promo | |
|-----|-----------------------|----------------|-----------------------|------------|------------|--|
| | No SPC Outp | ut Style | | | | |
| | 500-195-30 | 0-4"/0-100mm | .075" Round Depth Bar | \$205.0 0 | \$199.00 | |
| | 500-196-30 | 0-6"/0-150mm | | \$221.00 | \$210.00 | |
| | 500-197-30 | 0-8"/0-200mm | | \$319.00 | \$303.00 | |
| | 500-193-30 | 0-12"/0-300mm | | \$636.00 | \$541.00 | |
| | With SPC Output Style | | | | | |
| fit | 500-170-30 | 0-4"/0-100mm | .075" Round Depth Bar | \$243.00 | \$236.00 | |
| fit | 500-171-30 | 0-6"/0-150mm | | \$259.00 | \$246.00 | |
| | 500-172-30 | 0-8"/0-200mm | | \$3 42.0 0 | \$332.00 | |
| | 500-173-30 | 0-12"/0-300mm | | \$70 0.0 0 | \$595.00 | |
| | 500-505-10 | 0-18"/0-450mm | Without Thumb Roller | \$1,161.00 | \$1,103.00 | |
| | 500-506-10 | 0-24"/0-600mm | Without Thumb Roller | \$1,276.00 | \$1,212.00 | |
| | 500-507-10 | 0-40"/0-1000mm | Without Thumb Roller | \$2,455.00 | \$2,332.00 | |

ffit U-WAVE-Fit compatible

SPC cable with data switch - 1m: 959149 2m: 959150

Dial Caliper



- [†] Smooth sliding with high shock protection.
- † Lock screw for dial bezel and for holding the sliding jaw position.
- † Can measure OD, ID, depth and steps.
- † Models available with carbide-tipped OD and ID jaws.

| Order No. | Range | Remarks | List | Promo |
|-------------|-----------------|---------------------|------------|----------|
| 505-742J | 0 -6" .100"/rev | | \$189.00 | \$180.00 |
| 505-738 | 0 -6" .100"/rev | Carbide-tipped jaws | \$29 4.0 0 | \$279.00 |
| 505-740J | 0 -6" .200"/rev | | \$171.00 | \$162.00 |
| 505-743J | 0 -8" .100"/rev | | \$250.48 | \$213.00 |
| 505-746 | 0 -12" .100/rev | | \$39 0. 23 | \$371.00 |
| 505-749 | 0 -12" .200/rev | | \$370.0 0 | \$315.00 |
| 505-742-56J | 0 -6" .100"/rev | Black Dial Face | \$189.00 | \$180.00 |

Offset Caliper

†Main scale jaw can slide up and down to facilitate measurement of stepped sections. (Hard-to-reach dimensions such as A, B, C can be accurately measured).

† With depth bar.

† With SPC data output.





| | Order No. | Range | Accuracy | Resolution | List | Promo |
|------------|--------------|------------------------------|----------|-------------------|------------|----------|
| fit | 573-701-20 | 0 - 6" / 0 - 150mr | n±.001" | .0005" / 0.01mm | \$657.00 | \$624.00 |
| fit | 573-702-20 | 0 - 8" / 0 - 200mr | n±.001" | .0005" / 0.01mm | \$754.00 | \$716.00 |
| fit | 573 -70 4 -2 | 0 0 - 12" / 0 - 300mr | n±.0015" | .0005" / 0.01mm ! | \$1,012.00 | \$961.00 |

fit U-WAVE-Fit compatible

SPC cable with data switch - 1m: 05CZA624 2m: 05CZA625

Point Caliper

†Narrow tip jaws fit into very small grooves and tracks, making many previously difficult outside measurements easier to achieve.

† With depth bar.

† With SPC data output.







| - 1 | Order No. | . 0 . | | Resolution | | |
|-----|---------------|---------------------|--------|-----------------|-----------|----------|
| fit | 573-721-20 | 0 - 6" / 0 - 150mm | ±.001" | .0005" / 0.01mr | n\$576.00 | \$490.00 |
| fit | 573 -725 -20* | ·0 - 6" / 0 - 150mm | ±.001" | .0005" / 0.01mm | 716.00 | \$680.00 |

fit U-WAVE-Fit compatible

SPC cable with data switch - 1m: 05CZA624 2m: 05CZA625

Low-force Caliper

†Due to the low measuring force, these calipers are ideal for elastic or resilient workpieces such as plastic parts and rubber parts that standard calipers can't measure consistently.

†With SPC data output.





Quickmikes

The new Quickmike series still boasts the super-fast spindle feed rate that's **20x faster** than standard micrometers.

- † IP65 protection can be used around cutting fluids.
- † MIN Hold the minimum measurement can be held on the display for more repeatable and accurate measurements.
- † Larger LCD 33% larger, 10mm character height.
- † Function lock prevents accidental changes.
- †5 year battery life more operating time, less downtime looking for and replacing batteries.
- † Non-rotating spindle.

Order No.

293-676-20

293-677-20





SPC cable with data switch – 1m: 05CZA662 2m: 05CZA663

\$836.00

\$913.00

\$794.00

\$867.00

Parallelism

0.00008"

0.00008"

COOLANT PROOF™ (P)65



MDC-Lite Micrometer

0 - 1.2"

1 - 2.2"

- † Provided only with zero set and in/mm (inch/metric models only) keys.
- † A ratchet stop or friction thimble for a constant measuring force.

.00005"/0.001mm

.00005"/0.001mm

- † Measurement readout with large characters on the LCD.
- † No spindle clamp. No data output.

| Order No. | Range | Resolution | Accuracy | Flatness | Parallelism | List | Promo |
|------------|----------|-----------------|----------|-----------|-------------|----------|----------|
| 293-676-20 | 0 - 1.2" | .00005"/0.001mm | ±0.0001" | 0.000012" | 0.00008" | \$836.00 | \$794.00 |
| 293-677-20 | 1 - 2.2" | .00005"/0.001mm | ±0.0001" | 0.000012" | 0.00008" | \$913.00 | \$867.00 |

± 0.0 0 01"

± 0.0 0 01'

0.000012"

0.000012"

SPC cable with data switch - 1m: 05CZA662 2m: 05CZA663



Digimatic Micrometer

- † New electromagnetic ABSOLUTE sensor Improved resistance to environmental conditions such as dirt, oil and water, which can cause false readings.
- † New ratchet thimble on select models improves one-hand operability.
- † New anti-slip finish for improved grip while taking measurements.
- † Long battery life 2.4 years under normal operation.
- † Fully compatible with existing Mitutoyo Digimatic peripherals (SPC Cables, U-WAVE wireless transmitters, DP1-VA, etc.) SPC output-enabled IP65 models.

fft U-WAVE Fit compatible

- † Function-lock system prevents inadvertent setting changes.
- † Certificate of Inspection provided.





| | Order No. | Range | Resolution | Remarks | List | Promo |
|-----|-------------|------------------|------------------|---------------------------------|----------|----------|
| fit | 293-330-30* | 0-1"/0-25.4mm | .00005"/0.001mm | Ratchet Stop | \$341.00 | \$324.00 |
| | 293-340-30 | 0-1"/0-25.4mm | .00005"/0.001mm | Ratchet Stop | \$268.00 | \$260.00 |
| | 293-344-30 | 0-1"/0-25.4mm | .00005"/0.001mm | Ratchet Thimble | \$268.00 | \$260.00 |
| | 293-348-30 | 0-1"/0-25.4mm | .00005"/0.001mm | Friction Thimble | \$270.00 | \$261.90 |
| | 293-349-30 | 0-1"/0-25.4mm | .0001"/0.001mm | Ratchet Thimble, Tenths Reading | \$270.00 | \$262.00 |
| fit | 293-331-30* | 1-2"/25.4-50.8mm | .00005"/0.001mm | Ratchet Stop w/Standard | \$399.00 | \$379.00 |
| | 293-341-30 | 1-2"/25.4-50.8mm | .00005"/0.001mm | Ratchet Stop w/Standard | \$343.00 | \$326.00 |
| | 293-345-30 | 1-2"/25.4-50.8mm | .00005"/0.001mm | Ratchet Thimble w/Standard | \$343.00 | \$326.00 |
| fit | 293-334-30* | 0-1"/0-25.4mm | .00005"/ 0.001mm | Ratchet Thimble | \$365.00 | \$347.00 |
| fit | 293-335-30* | 0-1"/0-25.4mm | .00005"/0.001mm | Friction Thimble | \$340.00 | \$330.00 |

*with SPC Output
Prices effective April 1 through June 30, 2025

SPC cable with data switch - 1m: 05CZA662 2m: 05CZA663



MeasurLink ENABLED

Purchase the world's first 5µinch /0.1µm resolution micrometer and receive a USB input tool and cable (over \$394 in value) Using precision digital measuring tools together with a USB input tool improves both measuring tools together with a USB input tool improves both measurement as the contract of t

Using precision digital measuring tools together with a USB input tool improves both measurement results and data reliability. The high-accuracy MDH with 5 millionths resolution can output in its entirety in both inch and metric. Resulting data can input directly to Excel®, MeasurLink® or other SPC programs.

†Range: 0-1", Resolution: .000005", Accuracy: +/- .000020

| Part No. | MDH Micromotor with high accuracy | |
|----------------|-----------------------------------|----------|
| 2 93 -13 0 -10 | | |
| 05CZA662 | SPC CONNECTING CABLE (1M) | Included |
| 264-020 | USB INPUT TOOL | Included |



ABSOLUTE Digimatic Height Gages

Popular Mitutoyo single-beam height gages have been redesigned to be even easier to use with larger displays, various hardware accessories, and multiple data options such as wired and wireless output, data loggers and more.

Features:

- † Durable Build Iron detector and base, steel beam and holder.
- † Easy to use slider feed wheel.
- † Multiple data equipment options.
- † Other improvements: twist-off battery cap, 20% larger LCD, handy Data button.









| Order No. | Range | Resolution | Functions | Drive Method | Data Output | Max. response speed | Battery Life | List | Promo |
|-----------|------------------|------------------|----------------------------------|----------------------------|-----------------|---------------------|-----------------------|------------|------------|
| 570-412 | 0"-12"/0mm-300mm | | On/Off, Origin, | | | | Approx. 5 | \$1,033.00 | \$1,002.00 |
| 570-413 | 0"-18"/0mm-450mm | 0.0005" / 0/01mm | Zero/ABS, Hold/ Data, inch/mm | Slider-feed Wheel (manual) | Digimatic d1 | Unlimited | Unlimited Years Under | \$1,383.00 | \$1,313.85 |
| 570-414 | 0"-24"/0mm-600mm | | conversion" | (manda) | ui | | Normal Use | \$1,610.00 | \$1,530.00 |

Mitutoyo U-WAVE Bluetooth® Wireless Data Transmitters

All prices are in Canadian Dollars

U-WAVE is a wireless system that turns any Mitutoyo gage with Digimatic output into a wireless keyboard for fast, error-free data collection. U-WAVE transmitters now come in three models: Bluetooth®, Fit and Standard. Send data with a push of a button or request it from the PC or mobile device. **Bluetooth**

U-WAVE Bluetooth®

U-WAVE-TMB/TCB

The new U-WAVE Bluetooth® transmitter features:

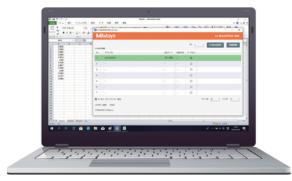
- † Now utilizes the popular Bluetooth \\ 2.2 Low Energy Wireless Technology.
- $\mbox{$\dagger$}$ This new Bluetooth® version of U-WAVE allows a simple connection to smartphones, tablets and Bluetooth® enabled Laptops and PC's.
- † The same low-profile and ergonomic fit benefits of the U-WAVE-Fit.
- † A buzzer type and IP67 type with dustproof and waterproof specifications are available.
- † Up to 7 units can be connected to 1 Bluetooth® enabled PC without a receiver.
- † New U-WAVEPak for Android, iOS and Windows available at no cost.





Request an assessment to determine

























U-WAVE-TMB/TCB*

| Order No. Mod | | Measuring Instrument* | Remarks | List | Promo |
|-------------------------|------------|--|--|----------|----------|
| 264-624-IP-S U-WAVE-TCB | | 4", 6", 8", 12" standard caliper | Transmitter and Connection Unit | \$409.00 | \$368.10 |
| 264-624-IP | U-WAVE-TCB | 4", 6", 8", 12" IP67 caliper | Transmitter and Connection Unit | \$409.00 | \$368.10 |
| 264-626-IP-M U-WAVE-TMB | | Coolant-proof (IP65) micrometer Micrometers (excl. S1, excl. QuickMike) | Transmitter and Connection Unit | \$409.00 | \$368.10 |
| 02AZF700-TMB | U-WAVE-TMB | 0.5" (12.5mm) Stroke for S1 Indicators | Transmitter and Connection Unit | \$434.00 | \$390.60 |
| 02AZG011-TMB | U-WAVE-TMB | 1" (25.4mm) Stroke or Larger for S1 Indicators | Transmitter, Bracket, and Connection Unit | \$509.00 | \$458.10 |

^{*} No U-WAVE Receiver required

The new Mitutoyo U-WAVE-Fit wireless data transmitter fits to the back of popular Mitutoyo hand-held measuring instruments. This new design allows for a snug fit behind the display resulting in a more ergonomic feel. U-WAVE-Fit is the same technology as the U-WAVE-T, just a smaller version.









U-WAVE-TM for micrometers and U-WAVE-TC for calipers are available both as the buzzer and water/dust-proof IP67 types. The buzzer type notifies the normal reception of data by LED and buzzer sound. The water/dust-proof IP67 type is designed for harsh environments and therefore is only equipped with LED notification of data reception.

Data Management Software by Mitutoyo

U-WAVE-Fit (Transmitter)

| Order No. Model | | Measuring Instrument* | Remarks | List | Promo |
|------------------------------|-----------|--|--|----------|----------|
| 264-620-IP-S U-WAVE-TC 4", 6 | | 4", 6", 8", 12" IP67 standard caliper | Transmitter and Connection Unit | \$409.00 | \$368.10 |
| 264-620-IP | U-WAVE-TC | 4", 6", 8", 12" IP67 caliper | Transmitter and Connection Unit | \$409.00 | \$368.10 |
| 264-622-IP-M | U-WAVE-TM | Coolant-proof (IP65) micrometer Micrometers (excl. S1, excl. QuickMike) | Transmitter and Connection Unit | \$409.00 | \$368.10 |
| 02AZF700-TM U-WAVE-TM | | 0.5" (12.5mm) Stroke for S1 Indicators | Transmitter and Connection Unit | \$434.00 | \$390.60 |
| 02AZG011-TM | U-WAVE-TM | 1" (25.4mm) Stroke or Larger for S1 Indicators | Transmitter, Bracket, and Connection Unit | \$509.00 | \$458.10 |

^{*} Please contact Mitutoyo or distributor for further details

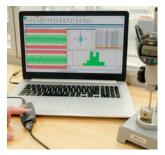
U-WAVE-R (Receiver)

| Order No. | Remarks | Software | Number of U-WAVE-R units that can be connected to PC | Number of U-WAVE-T units that can be connected | List | Promo |
|-----------|---------------------|------------|--|---|----------|----------|
| 02AZD810D | U-WAVE-R + Software | U-WAVE PAK | Up to 15 | Up to 100 | \$717.00 | \$645.30 |

- The transmitter is designed to fit in the space behind the display, and the connecting cable has been replaced by a rigid connector.
- Approx. 20 m transmission range (within visible range).
- 2.4GHz wireless system for reliable and secure data transmission.
- Easy data export to Microsoft® Excel® or SPC software applications.
- Transmitter confirms data transfer by an LED signal and optional buzzer.
- An IP67 transmitter is available to ensure a coolant-proof gaging system.
- Low power consumption: 400,000 data transmissions with a single battery.

MeasurLink® Quality Data Management Software





Achieve Total Quality Management with the Total Quality MeasurLink® license. This is a single floating license that can be accessed by anyone and anywhere on the network with every single module. For the engineer(s) who wants total freedom to continuously improve their quality department. **No annual fees**.

| Order No. | Remarks | List | Promo |
|-----------|---|------------|------------|
| 64AAB855F | MeasurLink® V10 Single Floating License | \$3,887.50 | \$3,290.00 |

TQM License Includes:

- † Real-Time SPC
- † AQL Sampling
- † Advanced Data Analysis
- † Automated Reporting and Analysis
- † Data Collection Alerts
- † Gage Inventory Management
- † Gage Calibration
- † Gage R&R
- † Automated Ballooning
- † AS9102 First Article Reports
- † And more!

Litematic Units with Vacuum

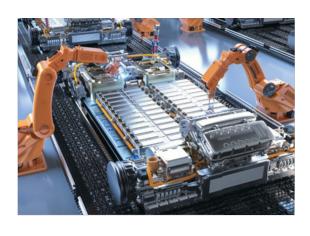
All prices are in Canadian Dollars

Solution for Battery Foil Thickness Measurement

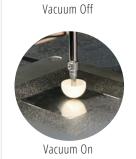
The key to success:

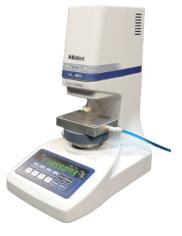
High accuracy thickness measurement of thin foil and film samples

- $\ensuremath{\uparrow}$ The combination of the Litematic and the vacuum plate system provides high accuracy measurement of easily deformed material.
- † Litematics allow measurements at forces as low as 0.01N. The ceramic ball contact included with the Vacuum Packages will increase the force to 0.04N.
- † The vacuum plate absorbs the contact-sensitive specimen, such as battery film, onto the plate surface for more stable measurement.
- † Mitutoyo America provides vacuum plate packages as well as custom-made solutions.
- † Optional set 02AZE375 enables the application of up to 10 intermediate forces.
- † Data export to MeasurLink® and MS Excel®.













318-221A + K543722



318-226A + 64PKA298 + 957460



Stand-alone Litematic Main Unit

| Code | Model | Test Force* | List | Promo |
|----------|---------|----------------|-------------|-------------|
| 318-221A | VL-50-B | 0.01N | \$12,088.00 | \$11,484.00 |

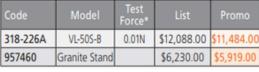
- Measuring accuracy (20°C) up to (0.5+L/100) µm L=arbitrary measuring length (mm).
- > Repeatability up to 0.05 µm.
- *The ceramic ball contact included with Vacuum Packages will add 0.03N.



Vacuum Package Add-ons

| | Code | Model | List | Promo |
|---|----------|--------------------------------------|-------------|-------------|
| 2 | 64PKA297 | 50x50mm Vacuum Package | \$5,086.41 | - |
| | K543722 | Laser-activated Vacuum Package | \$17,620.97 | \$14,978.00 |
| | | | | |

Separate Type Litematic Main Unit



- > Measuring accuracy (20°C) up to (0.5+L/100) μm L=arbitrary measuring length (mm).
- > Repeatability up to 0.05 µm.
- *The ceramic ball contact included with Vacuum Packages will add 0.03N.



Vacuum Package Add-ons

| Code | Model | List | Promo |
|----------|-----------------------------|------------|-------|
| 64PKA298 | 100x100mm Vacuum Package | \$5,598.91 | - |

Linear Gages / EJ Counters

All prices are in Canadian Dollars

EJ Series Industrial Interface-mounted Compact Counter

Compact size and easy to use

Up to 8 compact counters (EJ counters) can be linked providing the capacity to connect up to 16 gages. On a DIN rail, each unit can be connected directly without using cables, so it takes up minimal space. All linked units and gages can be driven by a single power source.

EtherNet/IP, CC-Link, PROFINET, EtherCAT or USB Connection

Data can be output through an industrial interface by linking a compact counter (EJ counter) with an interface unit. Constant data monitoring and positional management are performed. A USB interface is also provided for easy connection with a computer.

Note: The range of interfaces is set to be expanded in the near future.

Calculation function

Enables sum difference operations between 2 gages connected to the same counter. Functions such as tolerance judgment and peak hold are also included.

Linear Gage LG100 Series



| Order No | Description | List | Promo |
|----------|---|------------|------------|
| 542-190 | LG100-110, Range: .4"/10mm, Res: .00005"/1µm | \$863.00 | \$837.00 |
| 542-193 | LG100-125, Range: 1"/25mm, Res: .00005"/1µm | \$1,070.00 | \$1,038.00 |
| 542-196 | LG100-150, Range: 2"/50mm, Res: .00005"/1µm | \$1,276.00 | \$1,238.00 |
| 542-191 | LG100-0510, Range: .4"/10mm, Res: .00002"/0.5μm | \$889.00 | \$862.00 |
| 542-194 | LG100-0525, Range: 1"/25mm, Res: .00002"/0.5μm | \$1,142.00 | \$1,108.00 |
| 542-197 | LG100-0550, Range: 2*/50mm, Res: .00002*/0.5μm | \$1,314.00 | \$1,275.00 |
| 542-192 | LG100-0110, Range: .4"/10mm, Res: 5µinch/0.1µm | \$1,329.00 | \$1,130.00 |
| 542-195 | LG100-0125, Range: 1"/25mm, Res: 5µinch/0.1µm | \$1,100.00 | \$1,067.00 |

Linear Gage LG200 Series





| Order No | Description | List | Promo |
|----------|--------------------------------------|------------|------------|
| 542-081 | Main EJ Module Counter | \$755.00 | \$732.00 |
| 542-081A | Main EJ Module w/AC Components | \$790.00 | \$766.00 |
| 21HZA149 | USB Only Interface | \$514.00 | \$499.00 |
| 21HZA186 | CC-Link Module (Mitsubishi), and USB | \$1,112.00 | \$1,079.00 |
| 21HZA187 | PROFITNET Module | \$1,280.00 | \$1,242.00 |
| 21HZA188 | EtherNet/IP Module | \$1,266.00 | \$1,228.00 |
| 21HZA264 | EtherCat Module | \$1,313.00 | \$1,274.00 |

High accuracy

Precision and accuracy demanded by the automated assembly and inspection markets are guaranteed. Due to our expertise as a manufacturer of measuring instruments, repeatability in the full measurement range (2σ) and narrow-range precision are also guaranteed.

Environment resistance

Sliding durability of more than 50 million cycles*, with protection level of IP67G. A highly oil-resistant material is used in the rubber cap and cable sheath so it can be used in harsh environments.

* 10 mm range models (Actual value from in-house tests)

Reference point detection (LG100 Series)

Reference point signal output functions are featured throughout this series. When incorporating into a device, the master setting value is easy to set and is retained after shutdown.

LG QuickSetup Tool

A configuration tool is FREE for use with the EJ counter when connected via the optional USB interface. Multiple settings normally carried out with counter operating keys can now be easily applied from a computer. Live displays allow for easily viewing gage positions or measurements at a glance. Note: This software can be used free of charge and downloaded from the Mitutoyo website.

https://www.mitutoyo.co.jp/eng/contact/products/lg/



Digimatic Scales

All prices are in Canadian Dollars

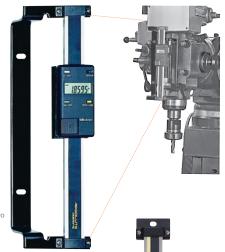
Digimatic Quill Kit

Easy Installation, Fits Most Vertical Knee Mills

- † Easy-to-read LCD with resolution of .0005"/0.01mm. 0-6" travel.
- † Push-button controls for inch/mm, Zero-Set and On/Off.
- † Powered by a single SR-44 Battery which lasts about 1 year with normal use.
- † SPC Output for data transmission to data processors or a remote display.
- † ABS encoder.

| Order No. | Description | List | Promo |
|-----------|---|----------|----------|
| 053906B | Digimatic Quill Kit Complete with Brackets & Scale for Bridgeport Type Machines | \$434.00 | \$421.00 |





ABSOLUTE Digimatic Scale Units

†The Origin key allows setting of an ABSOLUTE zero point to be used as reference in subsequent measurements. Once set, the ABS Digimatic Scale Unit is ready to show its true position whenever turned on, rather than 0.00" as with standard models.

†The Zero/ABS key allows the display to be zero-set at any slider position along the beam for incremental comparison measurements. This key will also allow return to the ABSOLUTE coordinate with a display of the true position from the origin point.

- † No rack, no pinion, no glass scale. Digimatic scale unit is safely embedded in the hardened stainless steel blade.
- † Horizontal or vertical face according to the scale mounting direction.
- † Multi-function types with diameter displaying function are also available for lathes. (Contact Mitutoyo.)
- † All units come with two mounting brackets, each located at either end of the scale.
- † With SPC data output.

ABSOLUTE

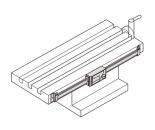
SDC

| Order No | Model | Range | Accuracy | Resolution | Туре | List | Promo |
|------------|----------|-----------------|----------------|-----------------|----------------------------|----------|----------|
| 572-210-30 | SD-4"DX | 0-4" / 0-100mm | .001" / 0.03mm | .0005" / 0.01mm | Horizontal Single-function | \$331.00 | \$321.00 |
| 572-211-30 | SD-6"DX | 0-6" / 0-150mm | .001" / 0.03mm | .0005" / 0.01mm | Horizontal Single-function | \$350.00 | \$333.00 |
| 572-212-30 | SD-8"DX | 0-8" / 0-200mm | .001" / 0.03mm | .0005" / 0.01mm | Horizontal Single-function | \$398.00 | \$386.00 |
| 572-213-10 | SD-12"D | 0-12" / 0-300mm | .002" / 0.04mm | .0005" / 0.01mm | Horizontal Single-function | \$769.00 | \$654.00 |
| 572-310-10 | SDV-6"D | 0-4" / 0-100mm | .001" / 0.03mm | .0005" / 0.01mm | Vertical Single-function | \$367.00 | \$349.00 |
| 572-311-10 | SDV-6"D | 0-6" / 0-150mm | .001" / 0.03mm | .0005" / 0.01mm | Vertical Single-function | \$389.00 | \$370.00 |
| 572-312-10 | SDV-8"D | 0-8" / 0-200mm | .001" / 0.03mm | .0005" / 0.01mm | Vertical Single-function | \$451.00 | \$383.00 |
| 572-313-10 | SDV-12"D | 0-12" / 0-300mm | .002" / 0.04mm | .0005" / 0.01mm | Vertical Single-function | \$868.00 | \$738.00 |

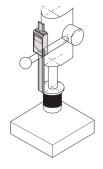




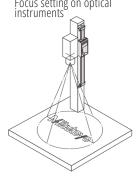
Applications Machine table position



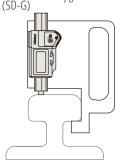
Drilling machine stroke position



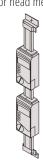
Focus setting on optical instruments



Special Applications As a measurement jig for outdoor use (SD-G)



Detector head mechanism



Mounting hardware included on all machine retrofit packages

SAVE PFR PACKAGE





All DRO Packages Include:

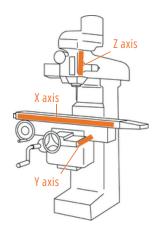
- † KA-200 Counter
- † KA-200 Counter tray/arm kit
- † High Resolution Linear Scales (down to .0001" or better!)

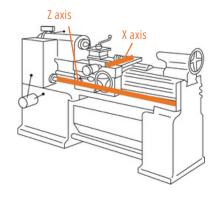
† Bracket Kit(s)

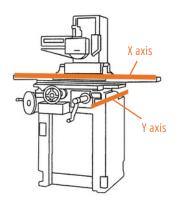
MeasurLink® ENABLED Data Management Software by Mitutoyo

| Package Part No. | Description | X Travel | Y Travel | Z Travel | X Axis Type | Y Axis Type | Z Axis Type | List | Promo |
|--------------------|-------------------------------------|------------|------------|----------|---------------|---------------|-------------------|-------------------|----------------|
| 64PKA058D | 12" X 30" DRO Mill Package | 30" | 12" | - | AT 715 | AT 715 | - | \$2,3 03.0 0 | \$2,103.00 |
| 64PKA059D | 12" X 36" DRO Mill Package | 36" | 12" | - | AT 715 | AT 715 | - | \$2,341.50 | \$2,141.50 |
| 64PKA060C | 14" X 30" DRO Mill Package | 30" | 14" | - | AT 715 | AT 715 | - | \$2,201.00 | \$2,001.00 |
| 64PKA175B | 16" X 30" DRO Mill Package | 30" | 16" | - | AT 715 | AT 715 | - | \$2,314.00 | \$2,114.00 |
| 64PKA062D | 16" X 36" DRO Mill Package | 36" | 16" | - | AT 715 | AT 715 | - | \$2,353.0 0 | \$2,153.00 |
| 64PKA063C | 16" X 40" DRO Mill Package | 40" | 16" | - | AT 715 | AT 715 | - | \$2,3 8 0.0 0 | \$2,180.00 |
| 64PKA039C | 8" X 40" Lathe Package | 8" | - | 40" | AT113 | - | AT 715 | \$2,5 0 8 .0 0 | \$2,308.00 |
| 64PKA194B | 8" X 36" Lathe Package | 8" | - | 36" | AT113 | - | AT 715 | \$2, 4 8 2.0 0 | \$2,282.00 |
| 64PKA054A | 48" X 14" Lathe Package | 14" | - | 48" | AT116 | - | AT 715 | \$2,075.00 | \$1,875.00 |
| 64PKA052B | 14" X 40" Lathe Package | 14" | - | 40" | AT116 | - | AT 715 | \$2, 310.0 0 | \$2,110.00 |
| 64PKA057B | 16" X 60" Lathe Package | 16" | - | 60" | AT116 | - | AT 715 | \$2, 875.0 0 | \$2,675.00 |
| 64PKA026B | 6" X 12" Grinder Package | 6" | 12" | - | AT113 | AT113 | - | \$3,301.00 | \$ 3 ,101. 0 0 |
| 64PKA028C | 8" X 12" Grinder Package | 8" | 12" | - | AT113 | AT113 | - | \$3,362.00 | \$3,162.00 |
| 64PKA029B | 8" X 14" Grinder Package | 12" | 14" | - | AT113 | AT113 | - | \$3,406.00 | \$3,206.00 |
| Other nackages and | kits are available for mills lathes | grindare a | ind custom | machines | and applicati | one Contact v | our local distrik | outor for details | |

Other packages and kits are available for mills, lathes, grinders and custom machines and applications. Contact your local distributor for details.







Rockwell and Rockwell Superficial Hardness Tester

With Real-Time Electronic Test Force Control

- † Closed-loop control of testing forces.
- † Initial and Total test forces (loads) are applied with unparalleled accuracy and repeatability.
- † Extended indenter arm reaches inside diameters and hard-to-reach surfaces at eye level, allowing the operator to easily see where the indenter accesses small or hard-to-reach parts.
- † Automatic cycle start after initial set point is reached.
- † Continuous test mode for automatic testing of all like-sized parts.
- † All hardness parameters set automatically via the touch screen.
- † Cylindrical and spherical surface corrections.
- † Auto conversion to most common hardness scales or tensil strength.

MeasurLink® ENABLED Data Management Software by Mitutoyo



| Model No. | | HR-530 | HR-530L | | | | | |
|---------------------------------|------------------------|---|---|--|--|--|--|--|
| Order No. | | 810-233-33 | 810-333-33 | | | | | |
| Hardness testing | methods | Rockwell / Rockwell Superfic | tial / Brinell / Plastics Hardness | | | | | |
| Initial Test Force | | 29.42 N (3kgf), | 98.07 N (10kgf) | | | | | |
| Test Force (N) Test Force Contr | Superficial | 147.1 N (15kgf), 294.2 N (30kgf), 441.3 M (45kgf) | | | | | | |
| | Rockwell | 588.4 N (60kgf), 980.7 N (100kgf), 1471 N (150kgf) | | | | | | |
| Test Force (N) | Light Force Brinell | 61.29 N (6.25kgf), 98.07 N (10kgf), 153.2 N (15.625kgf), 245.2 N (25kgf), 294.2 (30kgf), 306.5 N (31.25kgf), 612.9 N (62.5kgf), 980.7 N (100kgf), 1226 N (125kgf) 1839 N (187.5kgf) | | | | | | |
| Test Force Contro | ol . | Automatic (load | d / hold / unload) | | | | | |
| Maximum Specin | nent Size | Height: 9.8" (250mm) Depth: 5.9" (150mm) | Height: 15.5" (395mm) Depth: 5.9" (150mm) | | | | | |
| External Data Ou | tput | RS-232C, Dig | imatic, USB2.0 | | | | | |
| External | Main Unit | 9.84" x 26.38" x 23.82" (250 w x 667 d x 621 h mm) | 11.6" x 26.2" x 30.1" (300 w x 667 d x 766 h mm) | | | | | |
| Dimensions | Touch-Panel Display | 191 w x 147 d x 71 h mm (Color) | | | | | | |
| Mass | | Approx. 60 kg | Approx. 69 kg | | | | | |
| | List | \$20,901.00 | \$28,788.48 | | | | | |
| | Promo | \$19,000.00 | \$26,198.00 | | | | | |
| | | | * Must purchase Power Cord 02ZAA010 | | | | | |



ASTM Compliant HR Series Rockwell and Superficial Hardness Tester Packages Include:

- † Certified Blocks and Indenters
- † C and N Scale Indenter
- † 1/16" Carbide Ball Indenter
- † HRC30 Rockwell Test Block
- † HRC63 Rockwell Test Block
- † HRBW95 Rockwell Test Block
- † HR30N60 Rockwell Test Block
- † HR30TW70 Rockwell Test Block
- † Certificate stating conformance to ASTM E 18
- † Mitutoyo Installation and A2LA Calibration



HR-430MR includes only diamond indenter, C-scale indenter, HRC and HRBW blocks listed above

Calibration Set

| Order No. | Order No. | Order No. | Order No. | | | | | | | | |
|-------------|------------------------------------|-------------|--------------|--|--|--|--|--|--|--|--|
| 64HAA462 | 64HAA463 | 64HAA464 | 64HAA465 | | | | | | | | |
| HRC Scale | HRBW Scale | HR30N Scale | HR30TW Scale | | | | | | | | |
| Test Blocks | Test Blocks | Test Blocks | Test Blocks | | | | | | | | |
| 64HAA181 | 64HAA172 | 64HAA270 | 64HAA303 | | | | | | | | |
| 64HAA177 | 64HAA170 | 64HAA266 | 64HAA301 | | | | | | | | |
| 64HAA173 | 64HAA168 | 64HAA262 | 64HAA299 | | | | | | | | |
| | Universal Style Indenter with Flat | | | | | | | | | | |
| 64HAA100 | 64HAA119 | 64HAA101 | 64HAA119 | | | | | | | | |



For more information regarding compatible accessories such as fixtures, indenters, and calibration blocks use the QR Code!

A Complete Line of ASTM Compliant Rockwell Hardness Testing Machines















| Calibration Included | | | | | | |
|---|-------------|-----------------|---------------|----------------------------------|---------------------------------|-------------|
| | HR-320MS | HR-430MR | HR-430MS | HR-530/HR-530L | HR- 610A / HR- 620A | HR-620B |
| Rockwell Scales Rockwell and Superficial | | X | | | | |
| Dead Weight Individual Hanging Weights | Х | | Χ | X | Х | Χ |
| Dial Weight Automatic break Closed Loop | Χ | X | Х | | | |
| Digital Display 7.1" Max Sample Height 9.8" | Х | | | | | |
| Max Sample Height 15.5" Max Sample | | Х | Χ | | | |
| Height 6.5" Max Depth 5.9" Max Depth 8.6" | | Х | Х | | | |
| Max Depth CNC Motorized X Stage | | | | X | Х | Χ |
| (Optional) Motorized Y Stage Software | Χ | Х | Χ | X | Х | Χ |
| Control and Analysis | Х | Х | Χ | | | |
| ASTM Compliant HR Series Rockwell & | | | | HR-530 | X | Χ |
| Rockwell Superficial Packages - All 10% Off | | | | HR-530L | | |
| | Х | X | Χ | | | |
| | | | | | | |
| | | | | X | Х | Х |
| | | | | | | Х |
| | | | | | X | Х |
| | | | | | | Х |
| | | | | | | Х |
| | | | | 810-233-33 (HR530) | 810-512-23 (HR610A) | 810 -527-21 |
| | 810 -192-21 | 810 -193 -21 | 810 -19 4 -31 | or 810-333-33 (HR530L) | or 810-522-23 (HR620A) | |
| List | \$12,622.00 | \$14,126.00 | \$18,580.32 | \$20,901.00 / \$28 ,78 8 .4 8 | \$39,196.00 / \$ 42, 453.0 0 | \$70,791.00 |
| Promo | \$11,359.80 | \$12 ,713 . 4 0 | \$16,722.29 | \$19,000.00 / \$26,198.00 | \$35,276.40 / \$38,207.70 | \$63,711.90 |

* Must purchase Power Cord **02ZAA010**

Scalable Interfacing Options



HR-320MS, HR-430MR, HR-430MS Interface



HR-530, HR-530L, HR-610A & HR-620A Touchscreen Controller



HR-620B PC Interface, Utilizing AVPAK Software

OFF ALL HARDNESS TESTERS!



All prices are in Canadian Dollars

Heavy Load Hardness Testers - HV Series

Highly Versatile Basic Model

HV-110/120 System A

- † Equipped with a high performance motorized test force selection function and motorized turret mounts.
- † Operates as smoothly as electric models but with the certainty of traditional test forces.
- † A list function makes it easy to perform multi-point and average hardness evaluations which required extra effort or external data processors with conventional manual models. This convenient screen enables consistency of test results.
- †Motorized test force selection and motorized turret positions can be easily controlled via a touch screen control panel. Adjustable X-Y stage with built-in digital micrometers for detailed measurement analysis.

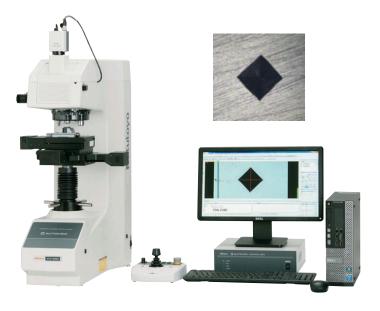






| Model | | | | | Test Force | | | Order No. | Body | List | Promo | | |
|--------|------|--------|--------|-------|------------|-------|--------|-----------|-------|------------|--------|-----------------|---------|
| | V.S* | HV1 | HV2 | HV3 | HV4 | HV5 | HV10 | HV20 | HV50 | | | | |
| HV-110 | N | 9.807 | 19.61 | 29.52 | 49.03 | 98.07 | 196.10 | 294.2 | 490.3 | 810-440-13 | A TYPE | | |
| | kgf | 1 | 2 | 3 | 5 | 10 | 20 | 30 | 50 | | | Request a Quote | |
| | V.S* | HV 0.3 | HV 0.5 | HV1 | HV2.5 | HV5 | HV10 | HV20 | HV30 | | | Request | a Quote |
| HV-120 | N | 2.942 | 4.903 | 9.807 | 24.51 | 49.03 | 98.07 | 196.1 | 294.2 | 810-445-13 | A TYPE | | |
| | kgf | 0.3 | 0.5 | 1 | 2.5 | 5 | 10 | 20 | 30 | | | | |

*V.S - Vickers Scale



Advanced models promise additional productivity improvements HV-110/120 System B,D



- † B and D series testers feature AVPAK dedicated image software enabling automatic indentation reading with excellent automatic edge detection capability, reducing reading variation and visual error.
- †D series testers add powered X-Y stages which enable automatic continuous testing. This allows extended multi-point testing, complex pattern creation and multiple workpiece analysis to be carried out automatically.
- †D series testers add Auto Focus and create a fully automatic system that dramatically shortens the cycle time of your test and indentation analysis!

| Model | | | | | Test Force | | | Order No. | Body | List | Promo | | | |
|--------|------|--------|--------|-------|------------|-------|--------|-----------|-------|----------|--------------------|-----------------|--|--|
| | V.S* | HV1 | HV2 | HV3 | HV4 | HV5 | HV10 | HV20 | HV50 | | | | | |
| HV-110 | N | 9.807 | 19.61 | 29.52 | 49.03 | 98.07 | 196.10 | 294.2 | 490.3 | 810-443A | 10-443A B / D TYPE | B / D TYPE | | |
| | kgf | 1 | 2 | 3 | 5 | 10 | 20 | 30 | 50 | | | Deguest a Queta | | |
| | V.S* | HV 0.3 | HV 0.5 | HV1 | HV2.5 | HV5 | HV10 | HV20 | HV30 | | | Request a Quote | | |
| HV-120 | N | 2.942 | 4.903 | 9.807 | 24.51 | 49.03 | 98.07 | 196.1 | 294.2 | 810-448A | B / D TYPE | | | |
| | kgf | 0.3 | 0.5 | 1 | 2.5 | 5 | 10 | 20 | 30 | | | | | |

*V.S - Vickers Scale

^{*}Additional Components Required for a Complete System

^{*}Additional Components Required for a Complete System

Micro Vickers Hardness Testers - HM Series

- † HM Type A systems include a built-in measuring eyepiece for indentation analysis and accurate workpiece positioning.
- †Automatic Turret (Touch-screen controlled in Type A systems and software controlled via AVPAK in Type B and D systems).
- †Test force range 10g-1000g (HM-210) and .05-2000g (HM-220).
- † LED illumination.
- † Type B and D systems include a camera for software analysis (Type A systems can use optional camera for
- †Type A and B systems use micrometer-controlled adjustable stages and Type D systems utilize a mótorized XY Štage.



MeasurLink® ENABLED Data Management Software by Mitutoyo

20% OFF MICRO VICKERS TESTERS!

| Functions | System A | System B | System D |
|---|---------------------|-------------------------|-------------------------|
| | | | |
| Focusing | Manual | Manual | Automatic |
| Testing Action | Single Point | Single Point | Pattern Specific |
| Test-point Positioning | Manual X-Y Stage | Manual X-Y Stage | Automatic X-Y Stage |
| Measuring Indentations | Manual Monoscope | Automatic by AVPAK | Automatic by AVPAK |
| Camera (for observing and measuring indentations) | 600,000 Pixels B&W* | Color, 3 Million Pixels | Color, 3 Million Pixels |
| Operating the Main Unit | Touch Panel | PC** | PC** |
| Order No | 6 4A A B305PA | 6 4 A A B323PA | 64AAB380PA |
| Main Unit | H M -210 A | H M -210 B | HM210D |
| List | | Doguest a Quete | |
| Promo | Request a Quote | | |

^{**} PC sold separately

Portable Hardness Testers

Durometers (Digital and Analog)For Rubber and Plastic Hardness Testing

| Order No | Model | Scale | Display | Graduation | Range | Indenter | List | Promo |
|------------|----------|---------|---------|------------|---------|-------------|------------|-------------|
| 811-335-10 | H H -335 | Shore A | Analog | 1.0 | 10 ~9 0 | Blunt Taper | \$854.00 | \$76 8 .6 0 |
| 811-336-10 | HH-336 | Shore A | Digital | 0.5 | 10 ~9 0 | Blunt Taper | \$1,825.00 | \$1,642.50 |
| 811-337-10 | H H -337 | Shore D | Analog | 1.0 | 20 ~9 0 | Sharp Point | \$854.00 | \$76 8 .6 0 |
| 811-338-10 | HH-338 | Shore D | Digital | 0.5 | 20 ~9 0 | Sharp Point | \$1,825.00 | \$1,642.50 |





Compact Dial 811-335-10



Compact Digital 811-336-10

HH-411 Hardmatic

Rebound Leeb portable hardness tester featuring reproducibility and ease of operation on large parts. It is lightweight and can be carried into the shop or out in the field.

| Order No. | Туре | List | Promo |
|---------------|------------------|------------|------------|
| 810 -29 8 -10 | HH-411 Hardmatic | \$5,695.00 | \$5,410.00 |

^{*}Additional packages available. Please contact your local Mitutoyo distributor or Mitutoyo sales representative.



20% OFF ALL MAIN UNIT MICROSCOPES!

Microscopes

All prices are in Canadian Dollars

MF Measuring Microscopes with Metlogix M2 Software and **Touch-Screen Tablet**

Featuring M2 geometric measuring display

- † Highest measuring accuracy in its class.
- † Stage travel range up to 400mm x 200mm / 16in x 8in.
- † Quick release mechanism and zero-set buttons on stage controls increase operability when working on larger workpieces.
- † Easy-to-use all-in-one PC Touch Screen Display.
- † M2 Geometric 2D Measurement Software.
- † Camera port is standard on all models.
- † Wide range of objectives available from 1x to 100x.
- † M2 Retrofit package available for D generation MF and MF-U microscopes.
- † Microscope packages with M2 software and tablet are listed below.







MeasurLink® ENABLED Data Management Software by Mitutoyo

Want to take a closer look? Scan the QR code to make your product inquiry today!



Main Units on Promotion

| Order No | Description | List | Promo |
|------------|---|-----------------|-------|
| 176-961-13 | MF-A1010D 100x100mm (mm/inch) Manual Microscope | | |
| 176-962-13 | MF-A2010D 200x100mm (mm/inch) Manual Microscope | | |
| 176-963-13 | MF-A2017D 200x170mm (mm/inch) Manual Microscope | Request a Quote | |
| 176-864-10 | MF-A3017D 300x170mm (mm/inch) Manual Microscope | | |
| 176-965-13 | MF-A4017D 400x200mm (mm/inch) Manual Microscope | | |
| 64PKA234A | M2 Retrofit Kit for MF/MF-U Microscopes | | |

^{*}Additional stage configurations and sizes available

MF-U Measuring Microscopes

- † Measuring accuracy that is highest in its class (and conforms to JIS B 7153).
- † Compatible with both brightfield and darkfield objective lenses.
- † Manual or motorized turrets available dependent on model.
- † Compatible with M2 retrofit Kit.

| Model No. (XY stage size) | MF-UA2010D | |
|------------------------------|---|--|
| Order No. | 176-872-10 | |
| XY stage travel range | 8 x 4" / 200 x 100mm | |
| Z-axis travel range | 6" / 150mm | |
| Focusing method | Manual focusing (Coarse focusing: 30mm/rev., Fine focusing: 0.2mm/rev.) | |
| Measurement method | Linear encoder (2-axis model: X / Y-axis) | |
| Resolution (switchable) | .0001" / .00005" / .00001" (0.001mm / 0.0005mm / 0.0001mm | |
| Measuring accuracy (at 20°C) | XY-axis: (2.2+0.02L)µm, L = Measuring length (mm) when not loaded, JIS B 7153 | |
| Floating function | X and Y axes with Quick-release mechanism | |
| XY stage top size | 13.78 x 11.02" / 350 x 280 mm | |
| Effective glass size | 9.84 x 5.09" / 250 x 150 mm | |
| Max. stage loading | 22lbs / 10kg | |
| Max. workpiece height | 6" / 150mm | |
| List | Request a Quote | |
| Promo | | |

^{*}Additional components required for a complete system

176-872-10 MF-UA2010 - with



MeasurLink® ENABLED Data Management Software by Mitutoyo

To learn more about our MF and MF-U Microscopes please visit our webpage.





TM Toolmakers' Microscopes

- > Adjustable illumination intensity.
- Angle measurement is performed easily by turning the angle scale disc to align the cross-hair reticle with the workpiece image.
- Includes standard accessories which create an overall magnification of 30X. Magnifications can be changed from 20X - 200X by using optional objectives and/or eyepieces.
- >.000050" Resolution Digimatic micrometer heads included.



| Model No. | | TM-A505B | TM-A1005B | |
|---------------------------------------|--------------------------------|---|---|--|
| Order No. | | 176-820-11A | 176-821-11A | |
| Eyepiece | | Standard accessory: 15X (field number: 13), Options: 10X, 20X | | |
| Objective lens | | Standard accessory: 2X, Options: 5X, 10X | | |
| Microscope head | Maximum height of workpiece | 4.53* / 115mm | 4.21" / 107mm | |
| Illumination Transmitted illumination | | Stepless brightness adjustment, White LED light source, with green filter | | |
| unit | Surface illumination | Oblique single-source type, Stepless brightness adjustment, White LED light source | | |
| Cross-travel stage | Measuring range | 2" x 2" / 50×50mm | 4" x 2" / 100×50mm (An optional 2"/50mm gage block is required to cover full range. A CERA block is recommended.) | |
| | Usable area of the stage glass | 3.8" x 3.8" / 96×96mm | 6" x 3.8" / 154×96mm | |
| Maximum stage glass loading | | 11 lbs. / 5kg | | |
| Linear measurement method | | Micrometer heads included | | |
| List | | \$7,969.00 | \$10,392.00 | |
| Promo | | \$7,172.10 | \$9,352.80 | |
| | | | | |





| Order No. | Description |
|-----------|--|
| 64PMI247 | MOTICAM S1, 1.2 MEGAPIXEL-1/3" CMOS, USB |
| 64PMI249 | MOTICAM S3, 3.0 MEGAPIXEL-1/2" CMOS, USB |
| 64PMI248 | MOTICAM S6, 6.0 MEGAPIXEL-1/1.8" CMOS, USB |
| 64PMI252 | MOTI-CAM 4000, 8 MEGAPIXEL, 1/1.8" CMOS , USB/HDMI |
| 63AAA060 | .37x C-Mount Eyetube Adapter |

Trinocular Stereo Microscope SMZ143-N2LED

- > Continuous 1X 4X magnification.
- > Image always in focus throughout zoom range.
- > Crisp, erect images with high resolution and excellent stereoscopic effect.
- Stereo-tube can be rotated a full 360° for viewing at any angle.
- > Bilateral zoom control knob adds convenience and increases operator efficiency.
- > Diopter adjustment for both eyepieces.

| Model | MSM-414TL | |
|---------------------|----------------------|--|
| Order No. | 377-993A | |
| Optical tube | Trinocular head | |
| Total magnification | 10X - 40X | |
| Eyepiece | Widefield WF10X/20mm | |
| Objective | 1X - 4X | |
| Working distance | 80mm | |
| Field of view | 20mm - 5mm | |
| Dimensions | 237x170x335mm | |
| Mass | 6.2kg | |
| | | |

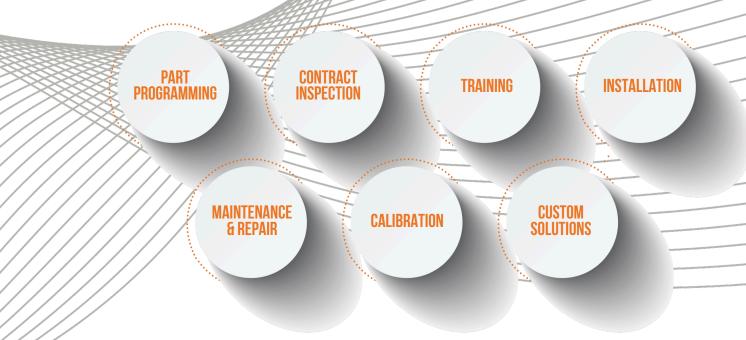
| Order No. | Description | List | Promo | |
|----------------------------------|--|------------|------------|--|
| Stereo Microscope Unit | | | | |
| 377-993A | MSM-414TL TRINOCULAR MICROSCOPE Request a Quote | | | |
| Observational Camera Accessories | | | | |
| 377-481 | C-mount Video Adapter for SMZ143-N2LED | \$76.00 | \$68.40 | |
| 64PMI309 | MOTICAM 4000X, 1.45 x 1.45µm PIXEL, HDMI / USB MULTIPOINT | \$3,100.00 | \$2,790.00 | |





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