



Expires June 28th, 2025



SPRING INTO SAVINGS



Anglock® Vise

6 x 9 | 80,000 psi Ductile Iron Body



AngLock® design secures the movable jaw, preventing it from lifting. Vises come with hardened vise-bed and jaw plates, and a semi-hard steel screw.

DX6

- Combines all the great features of Kurt's D688 and 3600V vises
- Larger 9.0" jaw opening
- Larger, stronger, and more durable bearing pack lasts longer



Size (Inch)	Overall Length (Inch)	Overall Height (Inch)	Maximum Jaw Opening (Inch)	Maximum Clamping Force (lbs)	Weight (lbs)	Code	Price
6	18.258	4.610	9	7,342	65	37609880	1222. ¹⁴

ASK ABOUT MORE KURT WORK HOLDING OPTIONS FROM KAR

Jobber Drill Sets

High Speed Steel

- 26 pieces - Letter sizes A to Z in metal index
- 118° point
- Straight shank
- Oxide finish

Code 752001

206.⁵⁶

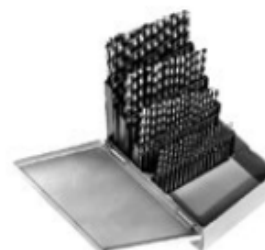


Left Hand

- 60 pieces - Wire gage sizes 1 to 60 in metal index
- 118° point

Code 311151

419.⁷⁹



Independent Lathe Chucks

PI Series | Semi-Steel Body | 4-Jaw Independent Chucks | Solid Reversible Jaws



- Semi-steel body, medium duty
- Designed to grip round or odd shaped workpieces
- Hard solid reversible jaws
- Chucks larger than 10" with T-slots
- Plain back mounting

Each chuck is provided with:

- 1 set of hard solid reversible jaws
- 1 T-wrench
- 2 hex keys
- 1 set of mounting bolts
- 2 eye bolts for chucks larger than 10"

8" Chuck Diameter
Max RPM: 2500
Code 410027

599.¹⁵

10" Chuck Diameter
Max RPM: 2000
Code 410028

800.³¹

12" Chuck Diameter
Max RPM: 1500
Code 410029

1158.⁹⁴

Get in touch with your **E.M. Precise Rep** for more details and order now.

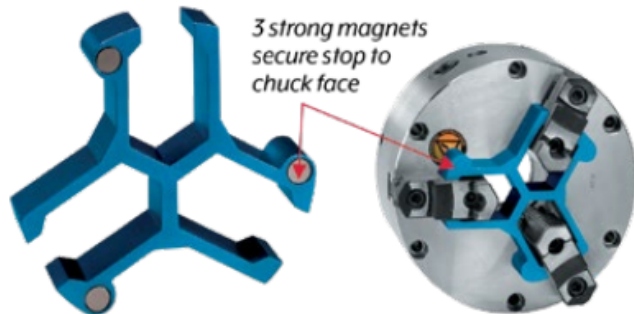
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"Your One-Stop, Tool Shop!"

Chuck Stop Sets

Standard & Deluxe

ROYAL
PRODUCTS



3-Piece Standard Set
15, 20 and 25mm stops
Code 355985

542.48

5-Piece Deluxe Set
15, 20, 25, 30 and 35mm stops
Code 355986

942.65

Magnifier Work Lights

- Built in LED Driver to connect to AC power
- High voltage power 100V-240V with plug



JML-15RMD
Medium Arm
Code 302302

292.60

JML-15RLD
Long Arm
Code 302303

297.31

JML-15RTD
Bench Top
Code 302301

306.33

Tapping Heads

Self Reversing



- Radial floating, self-centering to compensate for hole center misalignment
- Unique double spring mechanism produces automatic feed and cushions the drive
- Two springs for reverse operation
- Each set gives you added smoothness for ultra accurate tapping
- Pre-set torque control (reduces tap breakage)

J6
Tap Capacity: 0 - 1/4 M2-M7
Code 242140

564.50

J6
Tap Capacity: #10 - 1/2 M5-M12
Code 242141

686.30

M20 Metric Taper
Tap Capacity: 3/8 - 3/4 M8-M20
Code 242142

859.85

Keyless Drill Chucks

Super Precision

LLAMBRICH



- Maximum total integrated run-out of 0.04mm
- Self-tightening feature automatically increases gripping force in proportion to increased torque to prevent tool shank slippage (for right-hand rotation applications only)
- Permits use on high accuracy drill presses, jig borers, milling machines and production drilling equipment
- All components exposed to wear are completely hardened to maintain accuracy and extend chuck life
- Also available with through hole for EDM machines upon request

Model	Capacity (mm)	Capacity (Inch)	Mount	Diameter (mm)	Length Closed (mm)	Length Open (mm)	Weight (g)	Code	Price
SP-1.5 J-0	0.2-1.5	0.0008-1/16	J-0	19.4	35	37.3	80	827841	1101.55
SP-03 J-0	0.3-3	1/64-1/8	J-0	24.5	44	47.5	200	827842	803.13
SP-03 J-1	0.3-3	1/64-1/8	J-1	24.5	44	47.5	200	827843	796.29
SP-06 J-1	0.3-6.5	1/64-1/4	J-1	33	62	70	360	351099	496.55
SP-08 J-1	0.3-8	1/64-5/16	J-1	38	67	74	460	351100	360.19
SP-08 J-25	0.3-8	1/64-5/16	J-25	38	67	74	460	351102	360.19
SP-10 J-2	0.5-10	1/32-3/8	J-2	43	81	89	720	351104	346.65
SP-10 J-33	0.5-10	1/32-3/8	J-33	43	81	89	720	351106	364.01
SP-13 J-2	1-13	1/32-1/2	J-2	49	91	103	1,000	351108	386.19
SP-13 J-33	1-13	1/32-1/2	J-33	49	91	103	1,000	351110	386.19
SP-13 J-6	1-13	1/32-1/2	J-6	49	91	103	1,000	351112	386.19
SP-16 J-6	3-16	1/8-5/8	J-6	55	95	107	1,320	351114	426.02

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FRACTIONAL SIZES
ALSO AVAILABLE

Metric Jobber Length Drills

High Speed Steel | Gold-P Coated



- Straight shank
- Flute Geometry: right hand helix
- Point Angle: 135° (split point on sizes 1.6mm diameter and over)
- Surface treatment: bright body with TiN coating on working part
- Application: drilling in steel, cast steel (alloyed and non-alloyed), grey cast iron, graphite, and malleable cast iron

DIN
338

HSS
Co5

33°

h8

135°



Up to
1.6mm



1.6mm
and over

Size	Decimal Equivalent (Inch)	Flute Length (mm)	Overall Length (mm)	Package Qty.	Code	Price/Package
1.0	0.0394	12	34	10	883450	23.68
1.3	0.0512	16	38	10	883475	30.81
1.4	0.0551	18	40	10	883476	30.81
1.5	0.0591	18	40	10	883451	23.68
1.8	0.0709	22	46	10	883477	31.37
1.9	0.0748	22	46	10	883478	31.37
2.0	0.0787	24	49	10	883452	21.67
2.1	0.0827	24	49	10	883479	32.45
2.2	0.0866	27	53	10	883480	32.45
2.3	0.0906	27	53	10	883481	32.45
2.5	0.0984	30	57	10	883453	22.09
3.0	0.1181	33	61	10	883454	24.71
3.1	0.1222	36	65	10	883482	41.82
3.3	0.1299	36	65	10	883483	41.82
3.4	0.1339	39	70	10	883484	41.82
3.5	0.1378	39	70	10	883455	28.48
3.8	0.1496	43	75	10	883485	48.96
4.0	0.1575	43	75	10	883456	37.68
4.5	0.1772	47	80	10	883457	39.60
5.0	0.1969	52	86	10	883458	39.54
5.3	0.2087	52	86	10	883486	72.62
5.5	0.2165	57	93	10	883459	49.69
5.7	0.2244	57	93	10	883487	78.66
5.9	0.2323	57	93	10	883488	78.66
6.0	0.2362	57	93	10	883460	53.93
6.1	0.2402	63	101	10	883489	83.28
6.2	0.2441	63	101	10	883490	88.57
6.3	0.2480	63	101	10	883491	88.57
6.4	0.2520	63	101	10	883492	88.57
6.5	0.2559	63	101	10	883461	60.72
7.0	0.2756	69	109	10	883462	64.99
7.1	0.2795	69	109	10	883493	116.07

Size	Decimal Equivalent (Inch)	Flute Length (mm)	Overall Length (mm)	Package Qty.	Code	Price/Package
7.2	0.2835	69	109	10	883494	116.07
7.3	0.2874	69	109	10	883495	116.07
7.5	0.2953	69	109	10	883463	79.84
7.8	0.3071	75	117	10	883496	125.96
8.0	0.315	75	117	10	883464	94.73
8.1	0.3189	75	117	10	883497	139.17
8.5	0.3346	75	117	5	883465	35.66
8.6	0.3386	81	125	5	883498	78.66
8.7	0.3425	81	125	5	883499	78.66
8.8	0.3465	81	125	5	883590	78.66
9.0	0.3543	81	125	5	883466	54.08
9.3	0.3661	81	125	5	883592	98.19
9.4	0.3701	81	125	5	883593	98.19
9.5	0.3740	81	125	5	883467	67.47
9.6	0.3780	87	133	5	883594	98.19
9.7	0.3819	87	133	5	883595	98.19
9.9	0.3898	87	133	5	883596	98.19
10.0	0.3937	87	133	5	883468	67.47
10.2	0.4016	87	133	5	883597	113.59
10.4	0.4094	87	133	5	883598	113.59
10.5	0.4134	87	133	5	883469	78.07
10.6	0.4173	87	133	5	883599	117.45
10.7	0.4212	94	142	5	883600	117.45
10.8	0.4252	94	142	5	883601	117.45
10.9	0.4291	94	142	5	883602	117.45
11.0	0.4330	94	142	5	883470	83.74
11.3	0.4448	94	142	5	883603	140.55
11.5	0.4527	94	142	5	883471	110.30
11.6	0.4566	94	142	5	883604	140.55
11.8	0.4645	94	142	5	883605	140.55
12.0	0.4724	101	151	5	883472	96.67
12.5	0.4921	101	151	5	883473	110.96
13.0	0.5118	101	151	5	883474	113.41

Drill Mills

Carbide | 2 Flute & 4 Flute | 90° Point



ATC

Cutting Diameter (Inch)	Shank Diameter (Inch)	Flute Length (Inch)	Overall Length (Inch)	2 Flute		4 Flute	
				Code	Price	Code	Price
1/8	1/8	1/8	1-1/2	313820	17.74	313824	17.74
1/4	1/4	1/4	2-1/2	313821	32.46	313825	32.46
3/8	3/8	3/8	2-1/2	313822	64.48	313826	58.82
1/2	1/2	1/2	3	313823	91.88	313827	91.88

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SPRING INTO SAVINGS



Shell Reamers

High Speed Steel | Straight & Spiral Flutes



O.D. TOLERANCE: 3/4 to 1" +0.0005", -0.0000"
Over 1" +0.0006", -0.0002"

Size (Inch)	Overall Length (Inch)	O Hole (Inch)	Straight Flute		Spiral Flute	
			Code	Price	Code	Price
3/4	2-1/4	3/8	535210	85.14	535270	94.14
13/16	2-1/2	1/2	535211	92.00	535271	92.12
7/8	2-1/2	1/2	535212	95.32	535272	96.53
15/16	2-1/2	1/2	535213	96.02	535273	101.50
1	2-1/2	1/2	535214	97.70	535274	108.57
1-1/16	2-3/4	5/8	535215	105.75	535275	117.58
1-1/8	2-3/4	5/8	535216	112.18	535276	121.91
1-3/16	2-3/4	5/8	535217	116.19	535277	126.61
1-1/4	2-3/4	5/8	535218	118.09	535278	131.44
1-5/16	3	3/4	535220	125.14	535280	137.25
1-3/8	3	3/4	535222	133.20	535282	145.28
1-7/16	3	3/4	535224	146.18	535284	153.82
1-1/2	3	3/4	535226	155.02	535286	162.31
1-9/16	3	3/4	535228	171.21	535288	182.13
1-5/8	3	3/4	535229	183.10	535289	198.50
1-11/16	3-1/2	1	535231	201.37	535291	217.18
1-3/4	3-1/2	1	535232	213.42	535292	230.74
1-13/16	3-1/2	1	535233	227.66	535293	247.03
1-7/8	3-1/2	1	535235	242.82	535295	261.88
1-15/16	3-1/2	1	535237	257.68	535297	279.22
2	3-1/2	1	535239	267.36	535299	287.02
2-1/16	3-3/4	1-1/4	535240	303.36	535300	313.98

Size (Inch)	Overall Length (Inch)	O Hole (Inch)	Straight Flute		Spiral Flute	
			Code	Price	Code	Price
2-1/8	3-3/4	1-1/4	535241	303.36	535301	328.87
2-3/16	3-3/4	1-1/4	535242	333.38	535302	349.97
2-1/4	3-3/4	1-1/4	535243	333.38	535303	360.86
2-5/16	3-3/4	1-1/4	535244	357.28	535304	391.15
2-3/8	3-3/4	1-1/4	535245	385.65	535305	397.97
2-7/16	3-3/4	1-1/4	535246	411.74	535306	418.80
2-1/2	3-3/4	1-1/4	535247	425.86	535307	430.61
2-9/16	4	1-1/2	535248	471.34	535308	487.29
2-5/8	4	1-1/2	535249	498.17	535309	515.02
2-11/16	4	1-1/2	-	-	535310	524.29
2-3/4	4	1-1/2	-	-	535311	576.74
2-13/16	4	1-1/2	535252	584.70	535312	604.44
2-7/8	4	1-1/2	535253	620.42	535313	641.41
2-15/16	4	1-1/2	535254	653.31	535314	650.88
3	4	1-1/2	535255	705.59	535315	718.55
3-1/8	4-1/2	1-3/4	535256	761.20	535316	787.02
3-1/4	4-1/2	1-3/4	535257	876.33	535317	851.28
3-3/8	4-1/2	1-3/4	535258	886.04	535318	882.75
3-1/2	4-1/2	1-3/4	535259	1009.68	535319	980.67
3-5/8	5	2	535260	1035.16	535320	1070.20
3-3/4	5	2	535261	1206.62	535321	1129.39
3-7/8	5	2	535262	1184.34	535322	1224.50
4	5	2	535263	1372.91	535323	1419.49

Taper Pipe Reamers

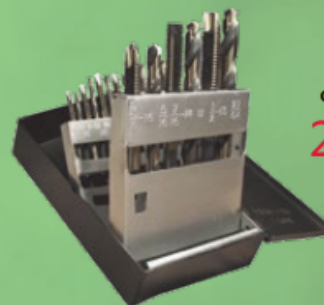
High Speed Steel | Spiral Flute



Size (Inch)	O Small End (Inch)	O Large End (Inch)	No. of Flutes	Flute Length (Inch)	Overall Length (Inch)	Shank Size (Inch)	Code	Price
1/16	0.245	0.291	6	3/4	2	-	525100	26.35
1/8	0.316	0.362	6	3/4	2-1/8	0.4375	525101	26.35
1/4	0.406	0.462	6	1-1/16	2-7/16	0.5625	525102	31.30
3/8	0.540	0.606	8	1-1/16	2-9/16	0.7000	525103	35.40
1/2	0.665	0.751	8	1-3/8	3-1/8	0.6875	525104	44.87
3/4	0.876	0.962	10	1-3/8	3-1/4	0.9063	525105	62.17
1	1.103	1.212	10	1-3/4	3-1/4	1.1250	525106	91.38
1-1/4	1.444	1.553	10	1-3/4	4	1.3125	525107	157.57
1-1/2	1.684	1.793	10	1-3/4	4-1/4	1.5000	525108	202.66
2	2.159	2.268	12	1-3/4	4-1/2	1.8750	525109	268.26

Tap & Drill Set

18 Pieces | Black & Gold



Code 750007
200.52

- Heavy duty drills have gold treatment for maximum lubricity and torsional strength
- Sizes included:
135° Split Point Drills: 5/16", 27/64", #7, #21, #25, #29, #36, F and U
Spiral Point Taps: 6-32, 8-32, 10-24, 10-32, 1/4-20, 5/16-18, 3/8-16, 7/16-14 and 1/2-13 in metal indexed storage case

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SHAVIV
Leading Deburring Solutions

Hand Deburring

Standard & Heavy Duty Sets

- Popular for deburring holes, slots and edges
- Mango II handle provides maximum comfort
- Deburrs steel, aluminum, copper, brass, cast iron, stainless steel and plastics



Shown with Holder B
and B10 blade

Mango II Handle

Blades can be inserted axially or perpendicular with holder B

Set B | The Workhorse

Set B with Mango II Handle
Holder B, Blades: B10, B20
Code 550600

20.⁹⁷

Set E | Heavy Deburr

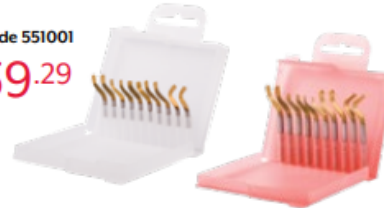
Set E with Mango II Handle
Holder E, Blades: E100, E200, E300
Code 550601

23.⁹⁷

Blade Sets

Multi-Purpose | TiN Coated

Code 551001
39.²⁹



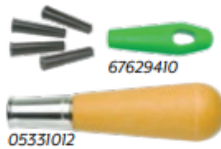
Code 551000
47.⁵⁴

SET B Standard	SET E Heavy Duty
5 pair of B blades: B10P (2), B11P (2), B12P (2), B20P (2), and B30P (2)	5 pair of E blades: E100P (2), E110P (2), E111P (2), E200P (2), E300P (2)

SHAVIV Exclusively Available at **KAR** in Canada 🇨🇦

Files

**CRESCENT
NICHOLSON**



67629410

05331012



80757313

80759111

Description	Code	Price
6" Bastard Flat File	80757115	11.21
8" Bastard Flat File	80757214	13.50
10" Bastard Flat File	80757313	16.74
6" Smooth Flat File	80757131	13.66
8" Smooth Flat File	80757230	15.85
10" Smooth Flat File	80757339	21.07
6" Bastard Mill File	80755119	7.67
8" Bastard Mill File	80755218	8.67
10" Bastard Mill File	80755317	10.86
6" Smooth Mill File	80755135	11.15
8" Smooth Mill File	80755234	13.26
10" Smooth Mill File	80755333	16.46
6" Bastard Half-Round File	80759111	16.50
8" Bastard Half-Round File	80759210	20.00
10" Bastard Half-Round File	80759319	25.61
6" Smooth Half-Round File	80759137	19.50
8" Smooth Half-Round File	80759236	23.78
10" Smooth Half-Round File	80759335	28.31
Ergo File Handle Set - 3 Pieces	48654107	6.62
File Handle with Inserts	67629410	5.77
4-1/2" x 1-3/16" Wood File Handle	05331012	3.88

MORE SIZES AND FINISHES AVAILABLE

Marking Pens

DYKEM

General Purpose (12 cc) with Patented Valve-Action



7.⁹⁹
/ea.



DYKEM pens are designed with a patented valve-action feature. Even when the cap is left off for a period of time, the tip can be recharged simply by pressing it against a surface, allowing the ink to flow from the reservoir. **Black** - Code 219077 | **White** - Code 219078 | **Yellow** - Code 219079 | **Red** - Code 219080 | **Blue** - Code 219081 | **Orange** - Code 219082 | **Green** - Code 219083

Mighty Marker

Metal Ball Point

- MM-99: #3 Medium Tip, 3/32", 2.4mm



12.⁹⁹
/ea.

Mighty Metal Markers are equipped with a precision stainless steel rolling ball point writing tip that glides effortlessly on any surface. Marks are bright, opaque, and sharply defined. Marks will withstand extreme weather conditions, washing, oil, grease, or rubbing without losing brilliance or legibility. Brilliant marking capabilities. Proprietary ball-point design with pump-activation. Waterproof and writes underwater! Industrial grade. Marks last outdoors for 15+ years. **White** - Code 219092

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Measure up

Delivering Quality & Value

SPI is committed to delivering quality and value every time. Guaranteed. After all, our customers deserve consistent, precise measuring instruments to help them perform at their best every day.



FULL OFFERING COMING SOON



Best-in-the-Industry 2-Year Warranty

How SPI stacks up

✓ Multi-Stage QA Process	✓ Industry Expert Support (60+ years)	✓ Certified Tooling Line (Calibrated/Inspected at ISO 17025 accredited lab)
✓ Industry-Leading 2-Year Warranty	✓ Comprehensive, On-Demand Parts Program	

Combination Square Set

12"/300mm | 4-piece Set with 16R Ruler



- Graduation: Protractor: 1° Blade: 1mm, 64ths, 32nds, 1/2mm
- Blades are hardened and tempered for durability
- Square head has level and pointed attachment for hand scribing
- Micro-fine blade graduations
- Gauge heads are hardened cast finished in baked enamel with exception of the measurement faces

Code 910175

183.¹³

Dial Indicator

Stem Diameter Ø3/8"



- Graduation: Inch: 0.001"
- Easy to read dial face
- Internal tolerance marker
- Flat back (attached) and lug back supplied
- With counter pointer

Range (Inch)	Graduation (Inch)	Range/Rev.	Dial Reading	Accuracy (Inch)	Code	Price
0-2	0.001	0.1	0-100	±0.004	910048	97. ⁴⁸

Dial Test Indicators

Horizontal



- Graduation: Inch: .0001"; .0005"
- Jeweled bearings
- Inch unit comes with Ø3/8" dovetail stems
- Ruby contact point

Range (Inch)	Resolution (Inch)	Dial Reading	Accuracy (Inch)	L (mm)	Code	Price
0.008	0.0001	0-4-0	±0.0001	12.8	910056	158. ⁸²
0.03	0.0005	0-15-0	±0.0005	13.5	910058	118. ⁶⁸

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"Your One-Stop, Tool Shop!"

Vernier Calipers

Stainless Steel

- Graduation:
Inch: 0.001"
Metric: 0.02mm or 0.05mm
- Measuring surfaces allow for the measurement of external diameters, internal diameters, depths and steps
- The upper and lower scales on the slider are angled to reduce parallax error
- Stainless steel with surface hardened measuring faces



Range		Graduation		Accuracy (Inch)	L (mm)	Code	Price
Lower (Inch)	Upper (mm)	Lower (Inch)	Upper (mm)				
0-6	0-150	0.001	0.02	±0.001	235	910014	55. ³¹
0-8	0-200	0.001	0.02	±0.001	297	910015	87. ⁹³

Outside Micrometer

0-1"



Code 910022

49.³⁴

- Graduation: 0.0001"
- Flatness: 0.000024"
- Accuracy: ±0.0001"
- Ratchet stop
- Carbide tipped measuring faces
- Grey painted steel frame

DETAILS, MORE SIZES AND STYLES
AVAILABLE AT KAR.CA

Magnetic Base Stands

Articulating Arm

- Accepts test indicators with dovetail clamping mechanism
- Dial gauges can be held by the 3/8" or 8mm diameter stem or by the lug backing plate
- Arm has 3 articulating joints that can be locked with the single hand knob
- The rotary knob switches natural magnet on or off
- The precision surfaces and the bottom V are securely fastened to the ferrous work piece or machine table when the rotary knob is in the on position
- With fine adjustment



Magnetic Power (kgf)	Magnetic Base	Arm				Dia. of Hole (Inch/mm)	Code	Price
	L x W x H (mm)	L1 (mm)	L2 (mm)	L3 (mm)	L (mm)			
80	60 x 50 x 55	170	130	85	385	Ø3/8/Ø8	910161	88. ²³



SPI is a Game Changer

Every job, every instrument, every fraction of a inch counts. It's time for SPI to be your **NEW** trusted precision measuring tools.

Durable | Precision | Reliable



910064

- Accepts test indicators with dovetail clamping mechanism
- Dial gauges can be held by the 3/8" or 8mm diameter stem or by the lug backing plate
- The rotary knob switches magnet on or off
- The precision surfaces and the bottom V are securely fastened to the ferrous work piece or machine table when the rotary knob is in the on position
- 910065 with Fine Adjustment

Magnetic Power (kgf)	Magnetic Base	Main Stem	L1 (mm)	Sub Pole	L2 (mm)	Dia. of Hole (Inch/mm)	Code	Price
	L x W x H (mm)	D1 (mm)		D2 (mm)				
80	60 x 50 x 55	Ø12	176	Ø10	165	Ø3/8/Ø8	910064	30. ⁹¹
80	60 x 50 x 55	Ø12	176	Ø10	150	Ø3/8/Ø8	910065	28. ⁶³

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Mitutoyo

Mechanical Micrometer

Inch | With Ratchet Stop



- Hammett, baked-enamel-finished frame
- Ratchet stop or friction thimble for exact repetitive readings
- With a standard bar except for 0-1" model

Range (Inch)	Graduation (Inch)	Accuracy (Inch)	Weight (g)	Code	Price
0-1	0.001	±0.0001	175	103-177	120.65
1-2	0.001	±0.0001	215	103-178	138.70
2-3	0.001	±0.0001	315	103-179	171.95
3-4	0.001	±0.00015	375	103-180	193.80

Mechanical Depth Micrometer

With Interchangeable Rods

- ø4mm interchangeable rods, with lapped measuring end, provide a wide measuring range
- The rod length can be adjusted in 1" or 25mm increments
- With ratchet stop for constant force
- With measuring rod clamp
- Supplied in fitted plastic case

Range (Inch)	Base Size (Inch)	Rod Quantity	Code	Price
0-4	2.5 x 0.63	4	129-127	248.90
0-6	2.5 x 0.63	6	129-128	305.90
0-4	4 x 0.63	4	129-131	278.35
0-6	4 x 0.63	6	129-132	323.95



Dial Indicator

Standard

- Bezel clamp and lifting lever (optional) can be attached to either right or left side. They can be easily installed and removed without tools
- No through screw holes on the frame and secure adhesion between the bezel and the crystal as well as the use of an O-ring prevents water or oil penetration

Range (Inch)	Graduation (Inch)	Dial Reading	Code	Price
0.5	0.001	0-100	2414A	147.25
0.5	0.001	0-50-0	2415A	149.15
1	0.001	0-100	2416A	146.30



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