



PROMOTIONS 2026

valid until September 30th, 2026



Get in touch with your **E.M. Precise Rep** for more details and order now.

Email info@emprecise.com | Call (905) 664-2644 | Visit us online at www.emprecise.com

“Your One - Stop, Tool Shop!”

High Feed Square Inserts with 4 Positive Cutting Edges for Machining Diverse Materials

Deep cavity machining at high overhangs and high feed rates. Assures stable machining, no vibrations for fast metal removal.

PROMO CODE: T2600(06) / T2601(09) / T2602(12) / T2603(17)

1 Purchase

20 inserts - FFQ4 SOMT/W 06/09/12/17... of same size - any assortment

Receive

Corresponding FFQ4 D...-06/09/12/17 endmill cutter up to 1.5"

at a 50% Additional Discount

2 Purchase

40 inserts - FFQ4 SOMT/W 06/09/12/17... of same size - any assortment

Receive

Corresponding FFQ4 D...-06/09/12/17 face mill cutter up to 5"

at a 50% Additional Discount

* Exclude ruthenium grade inserts (IC5820 and IC882).

The image shown is for representational purposes.

YOU

MACHINING

INTELLIGENTLY?



SPECIAL OFFER



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New Cutting Geometry for ISO M and ISO S Applications Expands the HELI-3-MILL Insert Ranges

HM390 insert boosts HEL-3-MILL performance in ISO M & ISO S materials.

PROMO CODE: T2604(07) / T2605(10) / T 2606(15)

YOU

MACHINING

INTELLIGENTLY?

1 Purchase

20 inserts - HM390 TC/D/PCT 07/10/15
or HM390 TD/P/CKT 07/10/15

Receive

Corresponding HM390 ETC/P/D...07/10/15
endmill cutter up to 1.5"

at a 50% Additional Discount*

2 Purchase

40 inserts - HM390 TC/D/P/CT 07/10/15
or HM390 TD/P/CKT 07/10/15
of same size - any assortment

Receive

Corresponding HM390 FTC/P/D..07/10/15 face mill
cutter up to 5"

at a 50% Additional Discount*



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* JHP cutters are not included

* Exclude ruthenium grade inserts (IC5820 and IC882).

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Combined Functions for Drilling and Milling **In One Single Cutter** for Maximum Machining Efficiency

The new **QUICK-D-MILL** insert with 4 cutting edges. Two outer cutting edges for milling, 2 center cutting edges for drilling applications. Incorporates dovetail clamping and assures high process reliability.

PROMO CODE: T2607(07) / T2608(09) / T2609(12) / T2610(16)

1 Purchase

20 inserts MDR ANHU/MU 07/09/12/16... same size - any assortment

Receive

Corresponding MDR D...-07/09/12/16 endmill cutter up to **1.25"**

Free of Charge

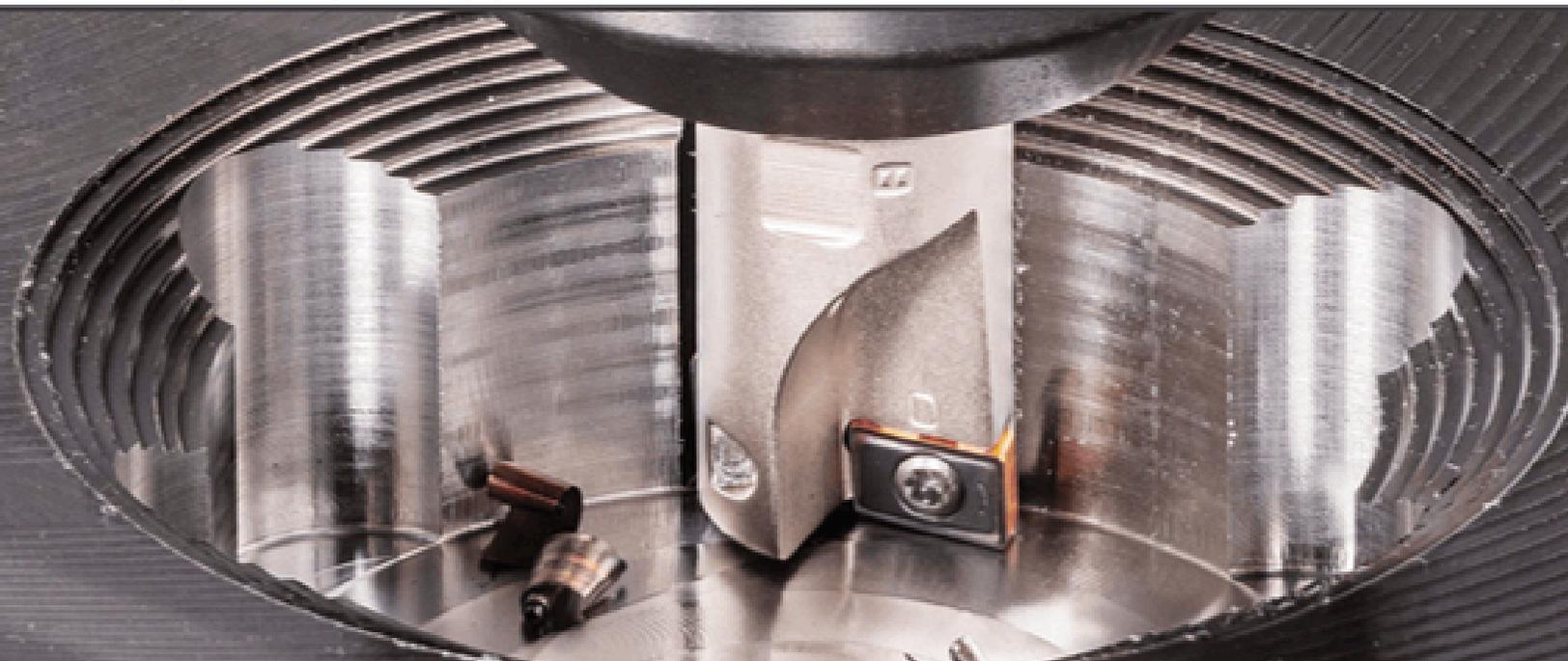
* Exclude ruthenium grade inserts (IC5820 and IC682).

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Advanced Expanded Application Range with 8 Cutting Edges Insert

Advanced face mills with 8-edge
S890 SZMU 1005 inserts.

PROMO CODE: T2611

1

Purchase

60 S890 SZMU 10... inserts - same size - any assortment

Receive

Corresponding S890 FSZ...-R10 face mill cutter
up to 5"

Free of Charge

YOU

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Double-Sided Square Inserts with 8 Cutting Edges

Engineered for high metal removal rates in steel and cast iron—versatile, cost-effective performance. Across diverse cutting conditions.

PROMO CODE: T2612

1 Purchase

20 S845 SNM/HU 13.. or ONM/HU 05... - same size - any assortment

Receive

Corresponding SOE/F45...-R13 endmill cutter up to 1.5"

at a 50% Additional Discount

YOU

MACHINING

INTELLIGENTLY?



2 Purchase

40 S845 SNM/HU 13.. or ONM/HU 05... - same size - any assortment

Receive

Corresponding SOF45...-R13 or SOF45 8/16 face mill cutter up to 5"

at a 50% Additional Discount



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"Your One-Stop, Tool Shop!"

40,000 Indexable Solid Carbide Endmill Options

A full range of **MULTI-MASTER** tools provides solutions for a wide variety of applications, for rough or finish machining in any kind of material, to achieve superior performance and high productivity.

PROMO CODE: T2613

1

Purchase

6 Multi Master inserts of any profile- same size
- any assortment

Receive

Corresponding steel shank

Free of Charge

or

carbide shank

at a 50% Additional Discount*

* Tungsten and Capto shanks are not included

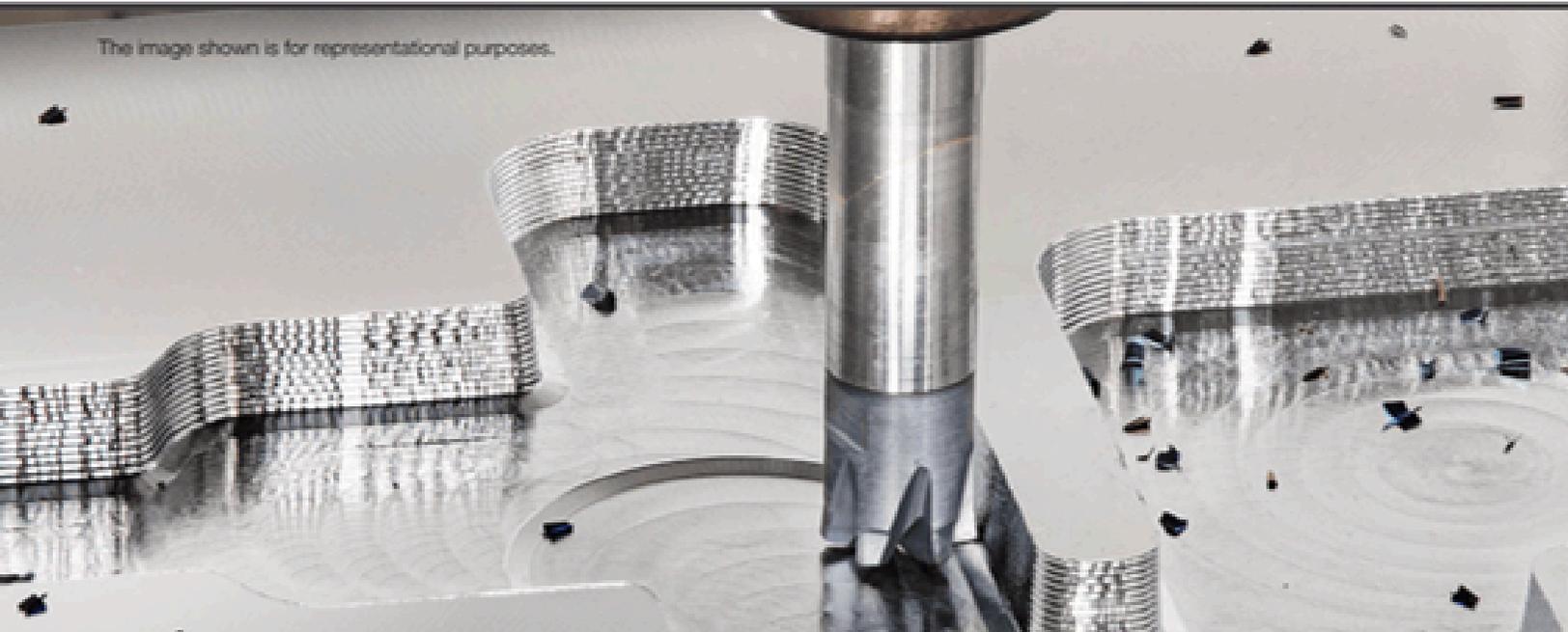
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“Your One-Stop, Tool Shop!”

Exchangeable HEADS with **3 Effective Cutting Edges** for Boring and Enlarging Hole Sizes

3 cutting edges with a positive chipbreaker, for excellent chip forming, suitable for a variety of materials.

PROMO CODE: T2614

YOU

MACHINING

INTELLIGENTLY?

1 Purchase

4 H3P / F3P / F3B inserts in same size
- any assortment

Receive

Corresponding D3N... drill body up to 3XD

Free of Charge



2 Purchase

6 H3P / F3P / F3B inserts in same size
- any assortment

Receive

Corresponding D3N... drill body up to 5XD

Free of Charge



3 Purchase

8 H3P / F3P / F3B inserts in same size
- any assortment

Receive

Corresponding D3N... drill body up to 8XD

Free of Charge



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“Your One-Stop, Tool Shop!”

High Productivity Drilling

Exchangeable drilling heads for DCN drills, for machining ISO P materials. The drill head is designed with a honed cutting edge, available in increments of 0.1mm.

YOU

MACHINING

INTELLIGENTLY?

PROMO CODE: T2615

1 Purchase

4 ICP / ICK / ICM / HCP / FCP / QCP / ICG / ICN / IHP inserts
Dia 4-32.9mm in same size - any assortment

Receive

Corresponding DCN / DCNS / DCNT / DCN..PICCO / DCN..-MMT
drill body up to 3XD

Free of Charge



2 Purchase

6 ICP / ICK / ICM / HCP / FCP / QCP / ICG / ICN / IHP inserts
Dia 4-32.9mm in same size - any assortment

Receive

Corresponding DCN / DCNS / DCNT / DCN..PICCO
/ DCN..-MMT drill body up to 5XD

Free of Charge

3 Purchase

8 ICP / ICK / ICM / HCP / FCP / QCP / ICG / ICN / IHP inserts
Dia 4-32.9mm in same size - any assortment

Receive

Corresponding DCN / DCNS / DCNT / DCN..PICCO
/ DCN..-MMT drill body up to 8XD

Free of Charge



**SPECIAL
OFFER**

High Accuracy and Cost-Effective Performance Across All Materials

Engineered for semi-finishing operations, the DR-TWIST tool line excels in interrupted cuts, angled entry drilling, and vibration-prone conditions, offering reliable burr-free results and an economical alternative for deep-cavity material removal.

YOU

MACHINING

INTELLIGENTLY?

PROMO CODE: T2616

1 Purchase

20 AOMT 04 or SOMX 05/06 inserts in same size - any assortment

Receive

Corresponding DR...-N drill body up to 0.75"

at a 70% Additional Discount



2 Purchase

30 SOMX 06/07 Or SOMT 09 inserts in same size - any assortment

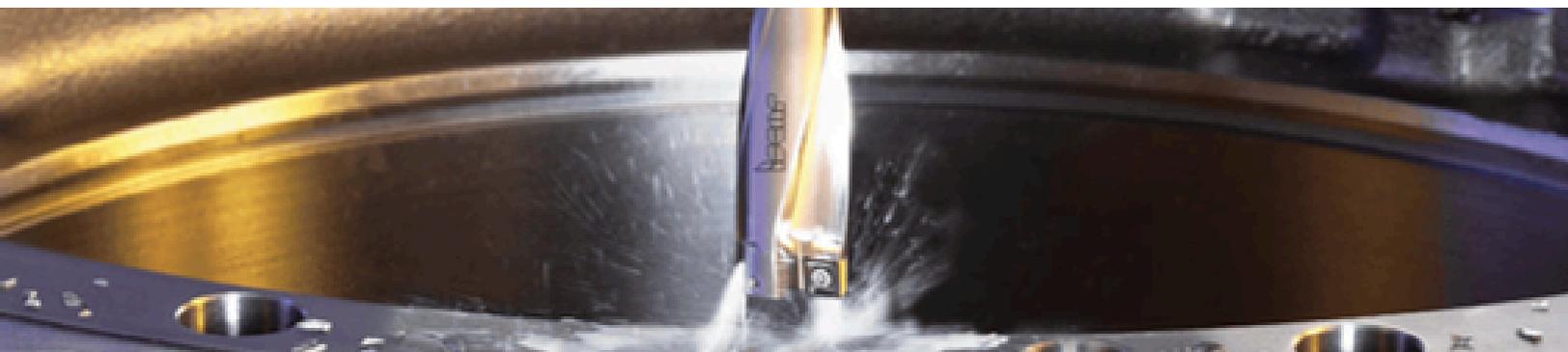
Receive

Corresponding DR...-N drill body up to 1.25"

at a 70% Additional Discount



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YOU

MACHINING

INTELLIGENTLY?

3 Purchase
40 SOMT 09/12 inserts in same size - any assortment

Receive
Corresponding DR...-N drill body up to 1.5"
at a 70% Additional Discount



4 Purchase
50 SOMT 12/16 inserts in same size - any assortment

Receive
Corresponding DR...-N drill body up to 2"
at a 70% Additional Discount



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High Feed Parting Tools

Vibrations Free

Revolutionary quad blade and unique holder enables deeper parting with high feed rates. Guaranteed no vibrations parting, high part straightness, and improved surface finish.



1

Purchase

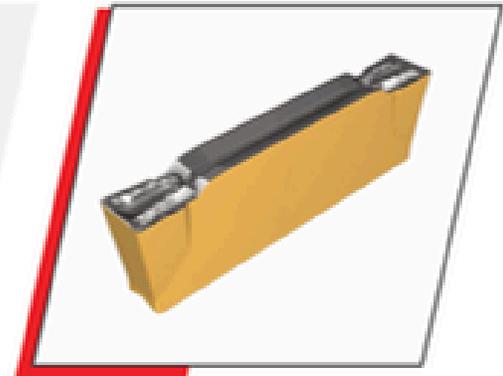
10 DGN/L/R ... inserts Dia 2-5mm in same size - any assortment

PROMO CODE: T2617

Receive

Corresponding DGAQ **Non JHP**-blades*

Free of Charge



2

Purchase

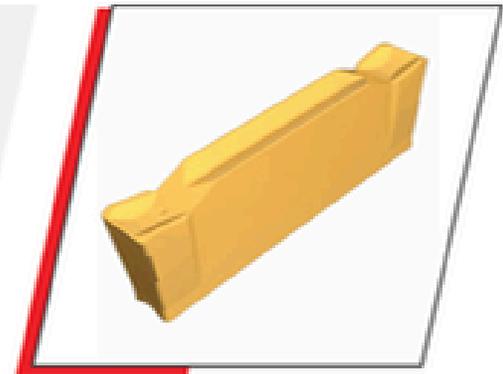
20 DGN/L/R ... inserts Dia 2-5mm in same size - any assortment

PROMO CODE: T2618

Receive

Corresponding DGAQ-JHP blades

Free of Charge



3

Purchase

20 DGN/L/R ... inserts Dia 2-5mm in same size - any assortment + DGAQ blade - inserts same size any assortment

PROMO CODE: T2619

Receive

Corresponding TGTBQ-JHP block

Free of Charge



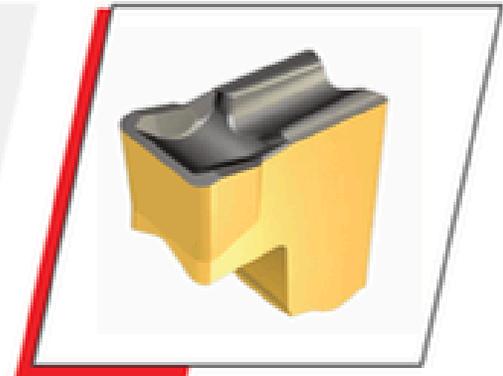
High Feed Parting Tools

Vibrations Free

Revolutionary quad blade and unique holder enables deeper parting with high feed rates. Guaranteed no vibrations, high part straightness, and improved surface finish lead to material savings. A 160mm bar diameter can be cut with a 3mm insert.



- 1 Purchase** **PROMO CODE: T2620**
10 TAG ... inserts from width 2-5mm in same size - any assortment
Receive
Corresponding TGAQ Non-JHP blades*
Free of Charge



- 2 Purchase** **PROMO CODE: T2621**
20 TAG ... inserts from width 2-5mm in same size - any assortment
Receive
Corresponding TGAQ-JHP blades
Free of Charge



- 3 Purchase** **PROMO CODE: T2622**
20 TAG ... inserts from width 2-5mm in same size - any assortment + TGAQ blade
Receive
Corresponding TGTBQ-JHP block
Free of Charge



New Generation Penta 24 Inserts & Tools for Grooving, Parting, and Light Turning

Intended for quick cutting-edge indexing
and a safety lock clamping mechanism.

PROMO CODE: T2623

YOU

MACHINING

INTELLIGENTLY?

1

Purchase

10 PENTA 24...SL inserts from same size -
any assortment

Receive 50%

Additional Discount

on the corresponding PCHL/R...JHP-MC/QC
(external holders) or PCADR/L...24-JHP-QC
(blades)



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6 Cutting Edge Turning Insert for Multi Directional Facing and Profiling Applications with **High Productivity**

Highly versatile insert used in all turning directions. saves time and provides productivity gains with back-turning and a safety lock clamping mechanism.

PROMO CODE: T2624(Q3) / T2625(Q6)

YOU

MACHINING

INTELLIGENTLY?

1

Purchase

20 Q3-MCMT16... or Q6-MNMG12... inserts any assortment

Receive 70%

Additional Discount

on the corresponding Q3-SMXCL/R Or Q6-DMXNL/R... holder*

* Capto holders doesn't included



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Double-Sided Insert with 4 Positive Cutting Edges

ISCAR offers new double-sided inserts with 4 unique cutting edges as an advantageous alternative to the conventional ISO standard positive inserts with 2 cutting edges.

Promo codes: **T2626 (06) / T2627 (09) / T2628 (12)**

1 Purchase

20 CXGG/MG 09.../12... or CXMU/GU 06...inserts in same size - any assortment

Receive

70% Additional Discount

on the corresponding PCLXR/L... or SCLXL/R external holder **including JHP version**

or

50% Additional Discount

on the corresponding A-PCLX/R... 09/12 or A-SCLXL/R... -06 Internal holder **including Inch version**

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Six Positive Cutting Edged Insert for Semi Finishing and Finishing Guarantees **Excellent Surface Quality**

Positive insert, easy soft cut, less cutting forces with low power consumption, reduces burrs on steel, stainless steel and titanium parts.

PROMO CODE: T2629

YOU

MACHINING

INTELLIGENTLY?

1 Purchase
20 D6NMG in any assortment

Receive
25% Additional discount



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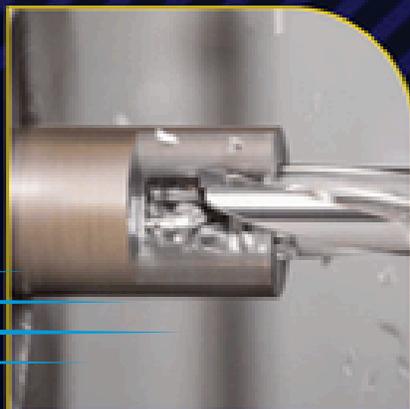
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