

ISCAR PROMOTIONS 2025

Valid until December 31, 2025

Imperial Version



Small 06 **High Feed** Square Inserts with 4 Positive Cutting Edges for Machining Diverse Materials

Deep cavity machining at high overhangs and high feed rates. Assures stable machining, no vibrations for fast metal removal.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2400**

Purchase

10 inserts per pocket - FFQ4 SOMT/W 06... of any assortment

Receive

Corresponding FFQ4 D...06 endmill cutter up to 1.25"

Free of Charge

**SPECIAL
OFFER**

The image shown is for representational purposes.



MACHINING IN TELLIGENTLY

2



Combined Functions for Drilling and Milling In One Single Cutter for Maximum Machining Efficiency

The new **QUICK-D-MILL** insert with 4 cutting edges. Two outer cutting edges for milling, 2 center cutting edges for drilling applications. Incorporates dovetail clamping and assures high process reliability.

1

Use Promo Code: **T2401**

Purchase

10 inserts per pocket MDR ANMU 07/09/12...
same size

Receive

Corresponding MDR D...-AN07/AN09/AN12
endmill cutter up to 1.00"

Free of Charge

**SPECIAL
OFFER**

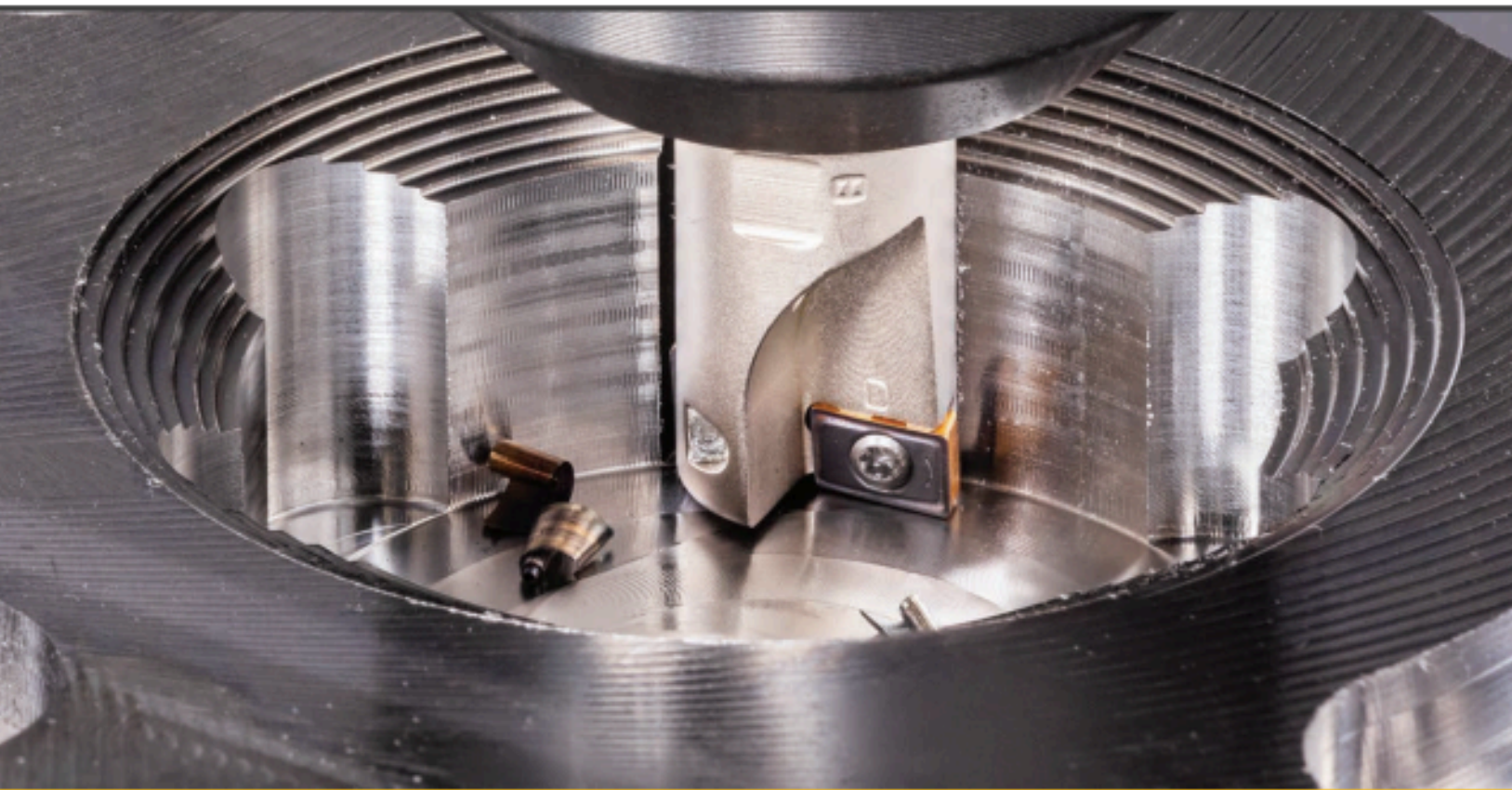
YOU

MACHINING

INTELLIGENTLY?



The image shown is for representational purposes.



PICCO SUMO CHAM

Valid until December 31st 2025

SUMO-CHAM Drill with a PICCO-CUT Connection for Small Diameter Drilling Solutions

Small 3xD holders with internal coolant channels.
Suitable for small and Swiss Type machines.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2405**

Purchase

4 SUMO-CHAM inserts per pocket -
ICP/HCP/FCP/ICM/QCP/ICN...
any assortment from widths of 0.157"-0.394"

Receive

Corresponding DCN...-PICCO body

Free of Charge

**SPECIAL
OFFER**

2

Use Promo Code: **T2406**

Purchase

4 SUMO-CHAM inserts per pocket - ICP/HCP/FCP/ICM/QCP/ICN...
of any assortment plus 1 corresponding drill body with a
MULTI-MASTER connection

Receive

20% Additional Discount

on the inserts

Plus a

50% Additional Discount

on drill body

The image shown is for representational purposes.



4



(905) 664-2644

| www.emprecise.com

| info@emprecise.com

Six Positive Cutting Edged Insert for Semi Finishing and Finishing Guarantees **Excellent Surface Quality**

Positive insert, easy soft cut, less cutting forces with low power consumption, reduces burrs on steel, stainless steel and titanium parts.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code. **T2409**

Purchase

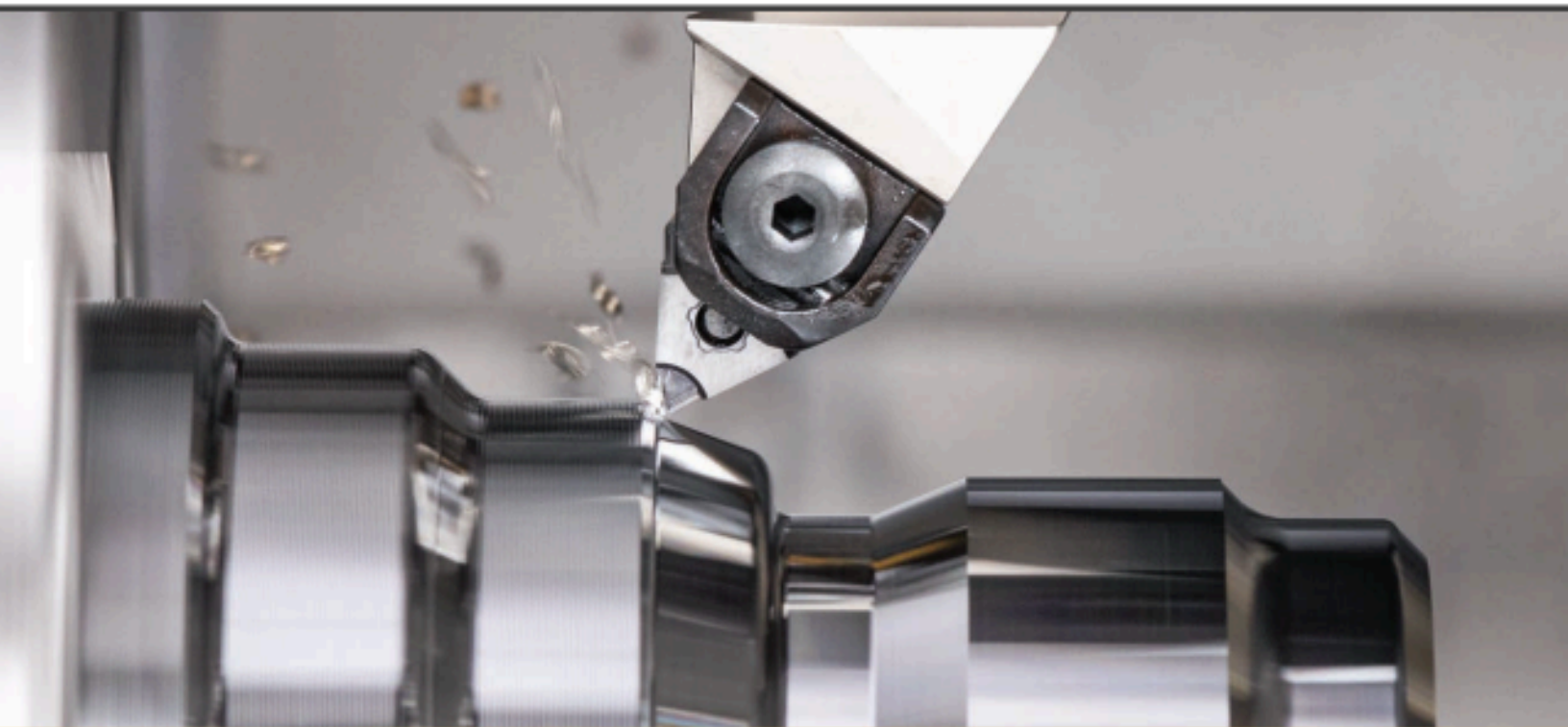
20 D6NMG 16 (33...) in any assortment*

Receive

25% Additional discount

* Applies to holders with insert size 1604.. (33..)

The image shown is for representational purposes.



External and Internal Threading

The **ISCAR** threading family includes 5 types of tools for the production of external threading and 4 types of tools for the production of internal threading.

**SPECIAL
OFFER**

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2421**

Purchase

10 threading laydown ER/EL/IR/IL 08/11/16/22 assorted inserts

Receive 25%
Additional Discount

* All profiles



Or

2

Use Promo Code: **T2422**

Purchase

20 threading laydown ER/EL/IR/IL 08/11/16/22 assorted inserts

Receive 30%
Additional Discount

* All profiles



MACHINING IN TELLIGENTLY

High Productivity Drilling

Exchangeable drilling heads for DCN drills, for machining ISO P materials. The drill head is designed with a honed cutting edge, available in increments of 0.1mm.



1

Use Promo Code: **T2500**

Purchase

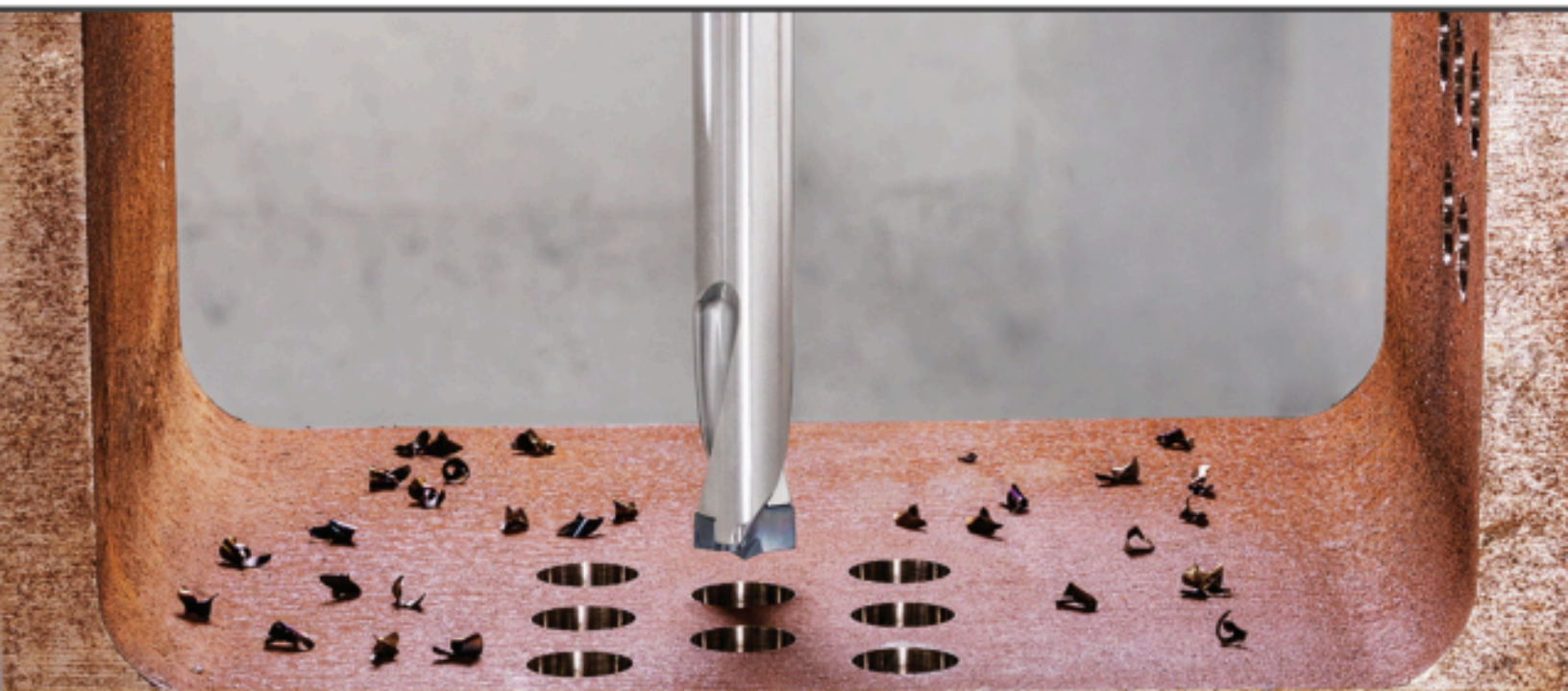
6 ICP/HCP/FCP/ICM/QCP/ICN/ICG/ICK/IHP/IHP-BD/IFHP-BD/HFP/IFP...
assorted exchangeable heads from Dia 0.157"-1.575"

Receive 50%

Additional Discount

on the corresponding DCN/DCN-BD/DCNS/DCNT/DCNM/DFN...
drill body*

* Up to 8XD (include beam drill inserts + bodies)



MULTIFUNCTION TOOLS

Valid until December 31st 2025

ISCAR MULTI-FUNCTION TOOLS

Multifunction drilling, boring, facing, external turning and internal grooving tools with indexable inserts.

**SPECIAL
OFFER**

1

Use Promo Code: **T2501**

Purchase

30 XCMT... inserts - same size

Receive

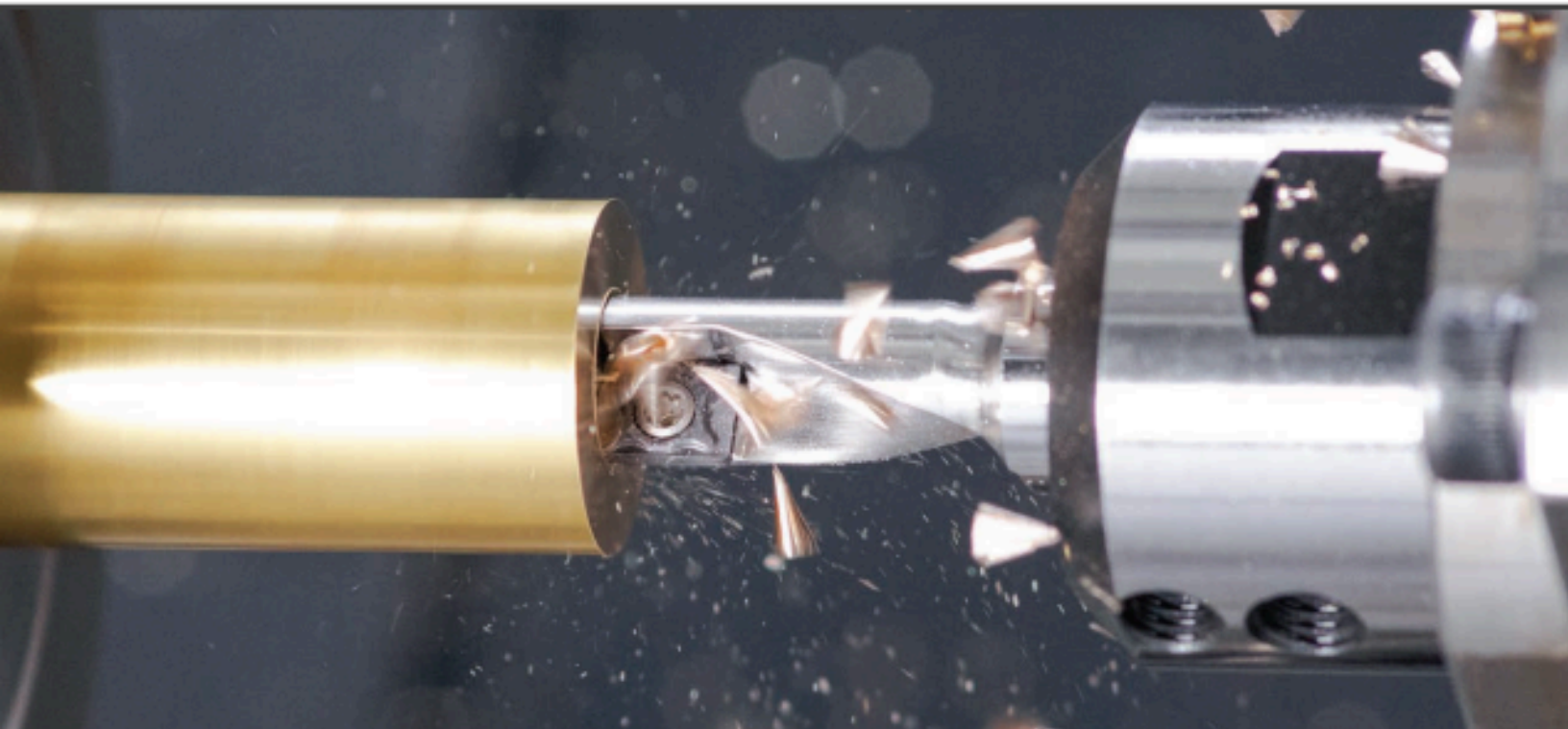
Corresponding DRG-MF... drill body

at a 75% Additional Discount

YOU

MACHINING

INTELLIGENTLY?



8



(905) 664-2644

| www.emprecise.com

| info@emprecise.com

Innovative 4 Cutting Edge Insert for Internal Grooving and Turning

Unique double-sided insert can be mounted on right and left hand tools. Rigid clamping provides high repeatability and accuracy. Internal pinpointed coolant directed to the cutting edge.

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2502**

Purchase

10 GQIN... inserts from same size
Dia 1-3mm

Receive 50%

Additional Discount

on the corresponding GQHINR/L... holder

2

Purchase

20 GQIN... inserts from same size Dia 1-3mm

Receive

Corresponding GQHINR/L... holder

Free of Charge

**SPECIAL
OFFER**



MACHINING IN TELLIGENTLY

9



High Precision Tangential Insert for Grooving and Parting Suitable for Swiss Type Machines

Stable mounting and safe machining with excellent repeatability.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2503**

Purchase

10 TGV... inserts from same size
Dia 0.3-2mm

Receive 50%

Additional Discount

on the corresponding TGV/L/R... holder



2

Purchase

20 TGV... inserts from same size Dia 0.3-2mm

Receive

on the corresponding TGV/L/R... holder

Free of Charge

**SPECIAL
OFFER**



MACHINING IN TELLENTLY

10



New Generation Penta 24 Inserts & Tools for Grooving, Parting, and Light Turning

Intended for quick cutting-edge indexing and
a safety lock clamping mechanism.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2504**

Purchase

10 PENTA 24... Inserts - any assortment
Dia 24mm

Receive 50%

Additional Discount

on the corresponding PCHL/R...-QC body



MACHINING IN TELLIGENTLY

**New Line of PICCO Inserts with
Improved Cooling Supply**

A new line of picco inserts with 2 coolant outlets
for internal machining operations.

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2505**

Purchase

5 PICJ... Inserts - same size

Receive 50%

Additional Discount

on the corresponding PICCO double side holder



2

Purchase

10 PICJ... Inserts - same size

Receive 50%

Additional Discount

on the corresponding PICCO ACE holder

**SPECIAL
OFFER**



MACHINING IN TELLIGENTLY

**Double-Sided Insert with
4 Positive Cutting Edges**

ISCAR offers new double-sided inserts with 4 unique cutting edges as an advantageous alternative to the conventional ISO standard positive inserts with 2 cutting edges.

1

Use Promo Code: **T2506**

Purchase

20 CXMU/CXGU 06 assorted inserts

Receive

Corresponding external holder

at a 70% Additional Discount

Or

2

Purchase

20 CXMU/CXGU 06 assorted inserts

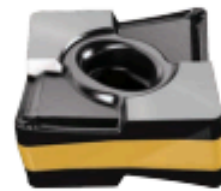
Receive 50% Additional Discount

On corresponding internal holder

YOU

MACHINING

INTELLIGENTLY?



Multifunction line of Inserts and Toolholders for External Turning, Face Turning and Profiling Operations

NEOTURN inserts feature a unique angle of 70° which provides extra clearance compared to conventional CNMG 80° inserts with additional strong points compared to DNMG 55° inserts.

1

Use Promo Code: **T2507**

Purchase

20 XNMG 09.../12 assorted inserts

Receive

Corresponding holder DXJNL/R...-3/4...

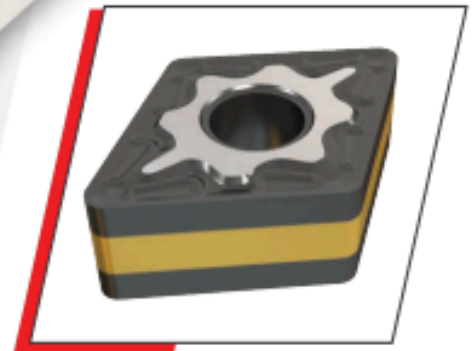
at a 70% Additional Discount

* AVC holders are not included

YOU

MACHINING

INTELLIGENTLY?



3 Cutting Edge Insert with SAFE-T-LOCK for Multi Directional and High Productivity Turning

Highly versatile insert used in all turning directions. Saves time and provides productivity gains with back-turning.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2509**

Purchase

20 inserts - Q3-MCMT16
in any assortment

Receive

Corresponding Q3-SMXC...-5 holder*

at a 70% Additional Discount

* AVC Holders not included

The image shown is for representational purposes.



ISCAR THREAD

Valid until December 31st 2025

High Performance Solid Carbide Thread-Mills The New Alternative to Tapping Tools

Threading large diameters, short chips for easy machining of thin walls. Coolant-through the tool, ideal for blind-hole applications and improved chip evacuation.

1

Use Promo Code: **T2510**

Purchase

4 SC mill thread tools - any assortment

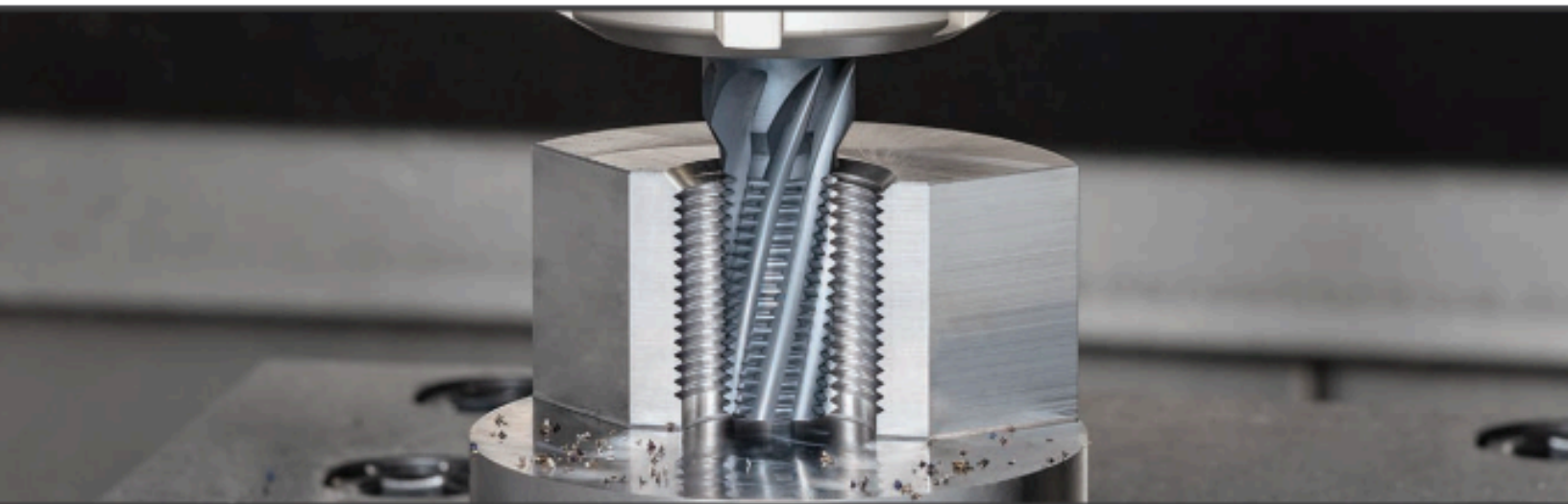
Receive 25%
Additional Discount

* All profiles

YOU

MACHINING

INTELLIGENTLY?



ISCAR PROMOTIONS 2025

Valid until September 30th 2025



Member IWC Group
ISCAR
www.iscar.com



LOGIQUICK
MACHINING INTELLIGENTLY

(905) 664-2644

| www.emprecise.com

| info@emprecise.com

High Feed Parting Tools Vibrations Free

Revolutionary quad blade and unique holder enables deeper parting with high feed rates. Guaranteed no vibrations, high part straightness, and improved surface finish lead to material savings. A 160 mm bar diameter can be cut with a 3 mm insert.

**YOU**

MACHINING

INTELLIGENTLY?

1 Purchase **T2523**

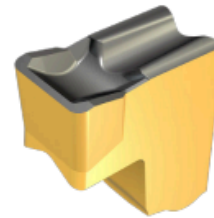
10 TAG inserts from width 2-5 mm
same size any assortment

Receive

Corresponding TGAQ blade

Free of Charge

*JHP holders are not included



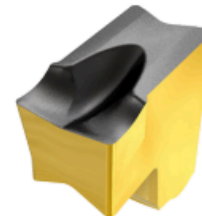
2 Purchase **T2524**

20 TAG inserts from width 2-5
mm same size any assortment

Receive

Corresponding JHP TGAQ blade

Free of Charge



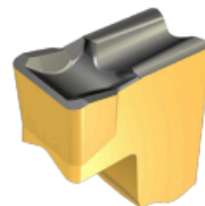
3 Purchase **T2525**

20 TAG inserts from width 2-5
mm + corresponding TGAQ blade

Receive

Corresponding TGTBQ block

Free of Charge



High Feed Parting Tools Vibrations Free

Revolutionary quad blade and unique holder enables deeper parting with high feed rates. Guaranteed no vibrations parting, high part straightness, and improved surface finish.



YOU

MACHINING

INTELLIGENTLY?



1 Purchase **T2520**

10 DGN inserts from width 2-5 mm same size any assortment

Receive

Corresponding DGAQ blade

Free of Charge

* JHP holders are not included



2 Purchase **T2521**

20 DGN inserts from width 2-5 mm same size any assortment

Receive

Corresponding JHP DGAQ blade

Free of Charge



3 Purchase **T2522**

20 DGN inserts from width 2-5 mm + corresponding DGAQ blade

Receive

Corresponding TGTBQ block

Free of Charge



MACHINING INTELLIGENTLY